

Insert Specifications 刀片規格

Inserts	Designation	Grade No.					Dimensions (mm)					Drawing	
		CP6025					W	R	L	K	Pitch		
<p>Parting off 切斷加工</p>	<p>Right hand</p>	SAKCR15018	✓					1.5	0.1	8.5	15°	-	<p>Right hand insert shown</p>
		SAKCR20019	✓					2.0	0.1	9.0	15°	-	
		SAKCR25019	✓					2.5	0.1	9.0	15°	-	
	SAKCR30019	✓					3.0	0.1	9.0	15°	-		
	<p>Left hand</p>	SAKCL15018	✓					1.5	0.1	8.5	15°	-	
		SAKCL20019	✓					2.0	0.1	9.0	15°	-	
		SAKCL25019	✓					2.5	0.1	9.0	15°	-	
SAKCL30019		✓					3.0	0.1	9.0	15°	-		
<p>Profiling 輪廓加工</p>	<p>Right hand</p>	SAKPR10053	✓					1.0	0.5	3.0	-	-	
		SAKPR15075	✓					1.5	0.75	5.0	-	-	
		SAKPR20105	✓					2.0	1.0	5.0	-	-	
		SAKPR25125	✓					2.5	1.25	5.0	-	-	
		SAKPR30158	✓					3.0	1.5	8.0	-	-	
	<p>Left hand</p>	SAKPL10053	✓					1.0	0.5	3.0	-	-	
		SAKPL15075	✓					1.5	0.75	5.0	-	-	
		SAKPL20105	✓					2.0	1.0	5.0	-	-	
		SAKPL25125	✓					2.5	1.25	5.0	-	-	
		SAKPL30158	✓					3.0	1.5	8.0	-	-	
<p>Threading 螺紋加工</p>	<p>Right hand</p>	SAKTR20655	✓					2.0	0.05	6.0	55°	0.5~2	
		SAKTR30655	✓					3.0	0.1	6.0	55°	1~3	
		SAKTR20660	✓					2.0	0.05	6.0	60°	0.5~2	
		SAKTR30660	✓					3.0	0.1	6.0	60°	1~3	
	<p>Left hand</p>	SAKTL20655	✓					2.0	0.05	6.0	55°	0.5~2	
		SAKTL30655	✓					3.0	0.1	6.0	55°	1~3	
		SAKTL20660	✓					2.0	0.05	6.0	60°	0.5~2	
		SAKTL30660	✓					3.0	0.1	6.0	60°	1~3	