被切削材 Work Material	耐蝕不銹鋼 Stainless Steels: SUS316/1.4401 , SUS304/1.4301 (HRc30)					
型號 Type NO.	刀具伸長量 Extension Length	迴轉速度 Speed (mim⁻1)	進給速度 Feed (mm/min)	加工深度 (Aa) Depth of Cut	加工寬度(Ap) Width of Cut	加工方式 Milling Type
LNB1006	18mm	3000~14000	600~800	0.04~0.06	1	溝銑(Slotting)
LNB1006	18mm	3000~14000	800~1000	0.01~0.03	1	溝銑(Slotting)
LNB1006	18mm	4000~15000	800~1000	0.05~0.07	0.1~0.14	3D銑(3D milling)
LNB1006	18mm	4000~15000	1200~1600	0.01~0.03	0.02~0.06	3D銑(3D milling)
LNB1008	20mm	3000~14000	600~800	0.04~0.05	1	溝銑(Slotting)
LNB1008	20mm	3000~14000	800~1000	0.01~0.03	1	溝銑(Slotting)
LNB1008	20mm	4000~15000	800~1000	0.04~0.06	0.08~0.12	3D銑(3D milling)
LNB1008	20mm	4000~15000	1200~1600	0.01~0.03	0.02~0.06	3D銑(3D milling)
LNB1010	22mm	3000~14000	400~600	0.04~0.05	1	溝銑(Slotting)
LNB1010	22mm	3000~14000	600~800	0.01~0.03	1	溝銑(Slotting)
LNB1010	22mm	4000~15000	600~800	0.04~0.06	0.08~0.12	3D銑(3D milling)
LNB1010	22mm	4000~15000	1000~1200	0.01~0.03	0.02~0.06	3D銑(3D milling)
LNB1012	24mm	3000~14000	350~550	0.02~0.04	1	溝銑(Slotting)
LNB1012	24mm	3000~14000	550~750	0.01~0.02	1	溝銑(Slotting)
LNB1012	24mm	4000~15000	550~750	0.04~0.06	0.08~0.12	3D銑(3D milling)
LNB1012	24mm	4000~15000	750~950	0.01~0.025	0.02~0.05	3D銑(3D milling)
LNB1508	16mm	2000~13000	1000~1200	0.04~0.06	1,5	溝銑(Slotting)
LNB1508	16mm	2000~13000	1200~1400	0.01~0.035	1,5	溝銑(Slotting)
LNB1508	16mm	3000~14000	1400~1600	0.06~0.08	0.12~0.16	3D銑(3D milling)
LNB1508	16mm	3000~14000	1600~2000	0.01~0.045	0.02~0.09	3D銑(3D milling)
LNB1510	18mm	2000~13000	800~1000	0.04~0.06	1,5	溝銑(Slotting)
LNB1510	18mm	2000~13000	1000~1200	0.01~0.03	1,5	溝銑(Slotting)
LNB1510	18mm	3000~14000	1200~1400	0.06~0.08	0.12~0.16	3D銑(3D milling)
LNB1510	18mm	3000~14000	1400~1800	0.01~0.04	0.02~0.08	3D銑(3D milling)
LNB1512	20mm	2000~13000	800~1000	0.04~0.06	1,5	溝銑(Slotting)
LNB1512	20mm	2000~13000	1000~1200	0.01~0.03	1,5	溝銑(Slotting)
LNB1512	20mm	3000~14000	1200~1400	0.06~0.08	0.12~0.16	3D銑(3D milling)
LNB1512	20mm	3000~14000	1400~1800	0.01~0.035	0.02~0.07	3D銑(3D milling)
LNB1516	24mm	2000~13000	600~800	0.03~0.05	1,5	溝銑(Slotting)
LNB1516	24mm	2000~13000	800~1000	0.01~0.02	1,5	溝銑(Slotting)
LNB1516	24mm	3000~14000	1000~1200	0.04~0.06	0.08~0.12	3D銑(3D milling)
LNB1516	24mm	3000~14000	1200~1600	0.01~0.03	0.02~0.06	3D銑(3D milling)
LNB1520	28mm	2000~13000	400~600	0.02~0.04	1,5	溝銑(Slotting)
LNB1520	28mm	2000~13000	600~800	0.01~0.015	1,5	溝銑(Slotting)
LNB1520	28mm	3000~14000	800~1000	0.04~0.05	0.08~0.1	3D銑(3D milling)
LNB1520	28mm	3000~14000	1000~1200	0.01~0.025	0.02~0.05	3D銑(3D milling)
LNB2008	16mm	11000~12000	1000~1200	0.06~0.08	2	溝銑(Slotting)
LNB2008	16mm	11000~12000	1200~1600	0.015~0.04	2	溝銑(Slotting)
LNB2008	16mm	12000~13000	1400~1600	0.1~0.12	0.2~0.24	3D銑(3D milling)
LNB2008	16mm	12000~13000	2000~2400	0.01~0.04	0.02~0.08	3D銑(3D milling)
LNB2010	18mm	11000~12000	800~1000	0.06~0.08	2	溝銑(Slotting)
LNB2010	18mm	11000~12000	1200~1400	0.01~0.03	2	溝銑(Slotting)
LNB2010	18mm	12000~13000	1200~1400	0.08~0.1	0.16~0.2	3D銑(3D milling)
LNB2010	18mm	12000~13000	1800~2000	0.01~0.035	0.02~0.07	3D銑(3D milling)
LNB2012	20mm	11000~12000	800~1000	0.05~0.07	2	溝銑(Slotting)
LNB2012	20mm	11000~12000	1200~1400	0.01~0.025	2	溝銑(Slotting)
LNB2012	20mm	12000~13000	800~1000	0.08~0.1	0.16~0.2	3D銑(3D milling)
LNB2012	20mm	12000~13000	1600~2000	0.01~0.035	0.02~0.07	3D銑(3D milling)
LNB2016	24mm	11000~12000	600~800	0.03~0.05	2	溝銑(Slotting)
LNB2016	24mm	11000~12000	1000~1200	0.01~0.02	2	溝銑(Slotting)
LNB2016	24mm	12000~13000	800~1000	0.06~0.08	0.12~0.16	3D銑(3D milling)
LNB2016	24mm	12000~13000	1400~1600	0.01~0.035	0.02~0.07	3D銑(3D milling)
LNB2020	26mm	11000~12000	600~800	0.02~0.04	2	溝銑(Slotting)
LNB2020	26mm	11000~12000	800~1000	0.01~0.02	2	溝銑(Slotting)
LNB2020	26mm	12000~13000	800~1000	0.06~0.08	0.12~0.16	3D銑(3D milling)
LNB2020	26mm	12000~13000	1200~1400	0.01~0.035	0.02~0.07	3D銑(3D milling)
LNB3008	18mm	10000~11000	1200~1400	0.1~0.12	3	溝銑(Slotting)
LNB3008	18mm	10000~11000	1600~1800	0.015~0.05	3	溝銑(Slotting)
LNB3008	18mm	11000~12000	1800~2000	0.1~0.12	0.2~0.24	3D銑(3D milling)
LNB3008	18mm	11000~12000	2200~2400	0.025~0.06	0.05~0.12	3D銑(3D milling)
LNB3010	20mm	10000~11000	1000~1200	0.08~0.1	3	溝銑(Slotting)
LNB3010	20mm	10000~11000	1600~1800	0.015~0.045	3	溝銑(Slotting)
LNB3010	20mm	11000~12000	1600~1800	0.1~0.12	0.2~0.24	3D銑(3D milling)
LNB3010	20mm	11000~12000	2000~2400	0.025~0.06	0.05~0.12	3D銑(3D milling)
LNB3012	22mm	10000~11000	1000~1200	0.08~0.1	3	溝銑(Slotting)
LNB3012	22mm	10000~11000	1600~1800	0.015~0.045	3	溝銑(Slotting)
LNB3012	22mm	11000~12000	1600~1800	0.1~0.12	0.2~0.24	3D銑(3D milling)
LNB3012	22mm	11000~12000	2000~2400	0.025~0.06	0.05~0.12	3D銑(3D milling)
LNB3016	26mm	10000~11000	800~1000	0.06~0.08	3	溝銑(Slotting)
LNB3016	26mm	10000~11000	1200~1400	0.01~0.04	3	溝銑(Slotting)
LNB3016	26mm	11000~12000	1000~1200	0.08~0.1	0.16~0.2	3D銑(3D milling)
LNB3016	26mm	11000~12000	1400~1800	0.02~0.05	0.04~0.1	3D銑(3D milling)
LNB3020	30mm	10000~11000	600~800	0.04~0.06	3	溝銑(Slotting)
LNB3020	30mm	10000~11000	800~1000	0.01~0.04	3	溝銑(Slotting)
LNB3020	30mm	11000~12000	800~1000	0.06~0.08	0.12~0.16	3D銑(3D milling)
LNB3020	30mm	11000~12000	1200~1600	0.015~0.04	0.03~0.08	3D銑(3D milling)
LNB3025	35mm	10000~11000	400~600	0.04~0.06	3	溝銑(Slotting)
LNB3025	35mm	10000~11000	700~900	0.01~0.03	3	溝銑(Slotting)
LNB3025	35mm	11000~12000	600~800	0.04~0.06	0.08~0.12	3D銑(3D milling)
LNB3025	35mm	11000~12000	1000~1400	0.015~0.03	0.03~0.06	3D銑(3D milling)
LNB4012	23mm	9000~10000	1400~1600	0.1~0.12	4	溝銑(Slotting)
LNB4012	23mm	9000~10000	1600~2000	0.025~0.06	4	溝銑(Slotting)
LNB4012	23mm	10000~11000	1600~2000	0.12~0.14	0.24~0.28	3D銑(3D milling)
LNB4012	23mm	10000~11000	2400~2600	0.03~0.07	0.06~0.14	3D銑(3D milling)
LNB4016	27mm	9000~10000	1000~1200	0.08~0.1	4	溝銑(Slotting)
LNB4016	27mm	9000~10000	1400~1600	0.025~0.05	4	溝銑(Slotting)
LNB4016	27mm	10000~11000	1400~1600	0.12~0.14	0.24~0.28	3D銑(3D milling)
LNB4016	27mm	10000~11000	1600~2000	0.03~0.07	0.06~0.14	3D銑(3D milling)
LNB4020	31mm	9000~10000	1000~1200	0.08~0.1	4	溝銑(Slotting)
LNB4020	31mm	9000~10000	1200~1500	0.025~0.05	4	溝銑(Slotting)
LNB4020	31mm	10000~11000	1200~1400	0.1~0.12	0.2~0.24	3D銑(3D milling)
LNB4020	31mm	10000~11000	1600~2000	0.03~0.07	0.06~0.14	3D銑(3D milling)
LNB4025	36mm	9000~10000	800~1000	0.06~0.08	4	溝銑(Slotting)
LNB4025	36mm	9000~10000	1200~1500	0.02~0.045	4	溝銑(Slotting)
LNB4025	36mm	10000~11000	1200~1400	0.08~0.1	0.16~0.2	3D銑(3D milling)
LNB4025	36mm	10000~11000	1600~2000	0.025~0.06	0.05~0.12	3D銑(3D milling)
LNB4030	40mm	9000~10000	800~1000	0.04~0.06	4	溝銑(Slotting)
LNB4030	40mm	9000~10000	1200~1500	0.015~0.03	4	溝銑(Slotting)
LNB4030	40mm	10000~11000	1200~1400	0.06~0.08	0.12~0.16	3D銑(3D milling)
LNB4030	40mm	10000~11000	1600~2000	0.015~0.05	0.03~0.1	3D銑(3D milling)

附註 / Note：

以上冷卻方式皆為濕式。

Suggest to use Wet coolant.

被切削材 Work Material	模具用鋼 Plastic Mould Steels: P3 , P5 , P20 (HRc32)					
型號 Type NO.	刀具伸長量 Extension Length	迴轉速度 Speed (mim⁻1)	進給速度 Feed (mm/min)	加工深度 (Aa) Depth of Cut	加工寬度(Ap) Width of Cut	加工方式 Milling Type
LNB1006	18mm	7000~18000	700~900	0.04~0.06	1	溝銑(Slotting)
LNB1006	18mm	7000~18000	1000~1400	0.01~0.03	1	溝銑(Slotting)
LNB1006	18mm	7000~18000	1000~1200	0.05~0.07	0.1~0.14	3D銑(3D milling)
LNB1006	18mm	7000~18000	1400~1600	0.01~0.03	0.02~0.06	3D銑(3D milling)
LNB1008	20mm	7000~18000	600~800	0.04~0.05	1	溝銑(Slotting)
LNB1008	20mm	7000~18000	900~1100	0.01~0.03	1	溝銑(Slotting)
LNB1008	20mm	7000~18000	1000~1200	0.05~0.07	0.1~0.14	3D銑(3D milling)
LNB1008	20mm	7000~18000	1400~1600	0.01~0.03	0.02~0.06	3D銑(3D milling)
LNB1010	22mm	7000~18000	500~700	0.04~0.05	1	溝銑(Slotting)
LNB1010	22mm	7000~18000	900~1100	0.01~0.03	1	溝銑(Slotting)
LNB1010	22mm	7000~18000	800~1000	0.04~0.06	0.08~0.12	3D銑(3D milling)
LNB1010	22mm	7000~18000	1200~1400	0.01~0.03	0.02~0.06	3D銑(3D milling)
LNB1012	24mm	7000~18000	400~600	0.02~0.04	1	溝銑(Slotting)
LNB1012	24mm	7000~18000	600~800	0.01~0.02	1	溝銑(Slotting)
LNB1012	24mm	7000~18000	600~800	0.04~0.06	0.08~0.12	3D銑(3D milling)
LNB1012	24mm	7000~18000	800~1000	0.01~0.03	0.02~0.06	3D銑(3D milling)
LNB1508	16mm	6000~17000	1000~1400	0.08~0.1	1,5	溝銑(Slotting)
LNB1508	16mm	6000~17000	1600~2000	0.01~0.04	1,5	溝銑(Slotting)
LNB1508	16mm	6000~17000	1600~1800	0.12~0.14	0.24~0.28	3D銑(3D milling)
LNB1508	16mm	6000~17000	2200~2600	0.02~0.045	0.04~0.09	3D銑(3D milling)
LNB1510	18mm	6000~17000	800~1200	0.08~0.1	1,5	溝銑(Slotting)
LNB1510	18mm	6000~17000	1400~1800	0.01~0.04	1,5	溝銑(Slotting)
LNB1510	18mm	6000~17000	1400~1600	0.1~0.12	0.2~0.24	3D銑(3D milling)
LNB1510	18mm	6000~17000	2000~2400	0.02~0.04	0.04~0.08	3D銑(3D milling)
LNB1512	20mm	6000~17000	600~1000	0.06~0.08	1,5	溝銑(Slotting)
LNB1512	20mm	6000~17000	1200~1600	0.01~0.04	1,5	溝銑(Slotting)
LNB1512	20mm	6000~17000	1400~1600	0.1~0.12	0.2~0.24	3D銑(3D milling)
LNB1512	20mm	6000~17000	2000~2400	0.02~0.04	0.04~0.08	3D銑(3D milling)
LNB1516	24mm	6000~17000	500~800	0.04~0.06	1,5	溝銑(Slotting)
LNB1516	24mm	6000~17000	1000~1200	0.01~0.03	1,5	溝銑(Slotting)
LNB1516	24mm	6000~17000	1200~1400	0.08~0.1	0.16~0.2	3D銑(3D milling)
LNB1516	24mm	6000~17000	1800~2200	0.015~0.04	0.03~0.08	3D銑(3D milling)
LNB1520	28mm	6000~17000	400~600	0.04~0.06	1,5	溝銑(Slotting)
LNB1520	28mm	6000~17000	600~1000	0.01~0.03	1,5	溝銑(Slotting)
LNB1520	28mm	6000~17000	1000~1200	0.06~0.08	0.12~0.16	3D銑(3D milling)
LNB1520	28mm	6000~17000	1400~1800	0.015~0.03	0.03~0.06	3D銑(3D milling)
LNB2008	16mm	5000~16000	1800~2200	0.12~0.14	2	溝銑(Slotting)
LNB2008	16mm	5000~16000	2400~2800	0.02~0.07	2	溝銑(Slotting)
LNB2008	16mm	5000~16000	2400~2600	0.16~0.18	0.32~0.36	3D銑(3D milling)
LNB2008	16mm	5000~16000	3000~3400	0.02~0.05	0.04~0.1	3D銑(3D milling)
LNB2010	18mm	5000~16000	1800~2200	0.12~0.14	2	溝銑(Slotting)
LNB2010	18mm	5000~16000	2400~2800	0.02~0.07	2	溝銑(Slotting)
LNB2010	18mm	5000~16000	2400~2600	0.16~0.18	0.32~0.36	3D銑(3D milling)
LNB2010	18mm	5000~16000	3000~3400	0.02~0.05	0.04~0.1	3D銑(3D milling)
LNB2012	20mm	5000~16000	1600~2000	0.1~0.12	2	溝銑(Slotting)
LNB2012	20mm	5000~16000	2200~2600	0.015~0.05	2	溝銑(Slotting)
LNB2012	20mm	5000~16000	2200~2400	0.14~0.16	0.28~0.32	3D銑(3D milling)
LNB2012	20mm	5000~16000	2600~3000	0.015~0.05	0.03~0.1	3D銑(3D milling)
LNB2016	24mm	5000~16000	1400~1800	0.1~0.12	2	溝銑(Slotting)
LNB2016	24mm	5000~16000	2000~2400	0.015~0.05	2	溝銑(Slotting)
LNB2016	24mm	5000~16000	1800~2000	0.12~0.14	0.24~0.28	3D銑(3D milling)
LNB2016	24mm	5000~16000	2400~2800	0.015~0.05	0.03~0.1	3D銑(3D milling)
LNB2020	26mm	5000~16000	1200~1600	0.08~0.1	2	溝銑(Slotting)
LNB2020	26mm	5000~16000	1800~2200	0.015~0.05	2	溝銑(Slotting)
LNB2020	26mm	5000~16000	1600~1800	0.1~0.12	0.2~0.24	3D銑(3D milling)
LNB2020	26mm	5000~16000	2200~2600	0.015~0.05	0.03~0.1	3D銑(3D milling)
LNB3008	18mm	4000~15000	2000~2400	0.16~0.18	3	溝銑(Slotting)
LNB3008	18mm	4000~15000	2600~3000	0.03~0.1	3	溝銑(Slotting)
LNB3008	18mm	4000~15000	3000~3200	0.2~0.22	0.4~0.44	3D銑(3D milling)
LNB3008	18mm	4000~15000	3400~3800	0.03~0.1	0.06~0.2	3D銑(3D milling)
LNB3010	20mm	4000~15000	2000~2400	0.16~0.18	3	溝銑(Slotting)
LNB3010	20mm	4000~15000	2400~2800	0.03~0.1	3	溝銑(Slotting)
LNB3010	20mm	4000~15000	2800~3000	0.2~0.22	0.4~0.44	3D銑(3D milling)
LNB3010	20mm	4000~15000	3200~3600	0.03~0.1	0.06~0.2	3D銑(3D milling)
LNB3012	22mm	4000~15000	1800~2200	0.14~0.16	3	溝銑(Slotting)
LNB3012	22mm	4000~15000	2200~2600	0.03~0.08	3	溝銑(Slotting)
LNB3012	22mm	4000~15000	2600~2800	0.18~0.2	0.36~0.4	3D銑(3D milling)
LNB3012	22mm	4000~15000	3000~3400	0.03~0.08	0.06~0.16	3D銑(3D milling)
LNB3016	26mm	4000~15000	1600~2000	0.13~0.15	3	溝銑(Slotting)
LNB3016	26mm	4000~15000	2000~2400	0.03~0.08	3	溝銑(Slotting)
LNB3016	26mm	4000~15000	2200~2400	0.16~0.18	0.32~0.36	3D銑(3D milling)
LNB3016	26mm	4000~15000	2800~3200	0.03~0.08	0.06~0.16	3D銑(3D milling)
LNB3020	30mm	4000~15000	1400~1800	0.1~0.12	3	溝銑(Slotting)
LNB3020	30mm	4000~15000	2000~2400	0.02~0.06	3	溝銑(Slotting)
LNB3020	30mm	4000~15000	2000~2200	0.14~0.16	0.28~0.32	3D銑(3D milling)
LNB3020	30mm	4000~15000	2400~2800	0.02~0.06	0.04~0.12	3D銑(3D milling)
LNB3025	35mm	4000~15000	1000~1400	0.08~0.1	3	溝銑(Slotting)
LNB3025	35mm	4000~15000	1600~2000	0.015~0.04	3	溝銑(Slotting)
LNB3025	35mm	4000~15000	1600~2000	0.1~0.12	0.2~0.24	3D銑(3D milling)
LNB3025	35mm	4000~15000	2200~2600	0.015~0.04	0.03~0.08	3D銑(3D milling)
LNB4012	23mm	2000~13000	2400~2800	0.24~0.26	4	溝銑(Slotting)
LNB4012	23mm	2000~13000	3500~3700	0.04~0.1	4	溝銑(Slotting)
LNB4012	23mm	2000~13000	2400~2800	0.26~0.28	0.52~0.56	3D銑(3D milling)
LNB4012	23mm	2000~13000	3500~3800	0.04~0.12	0.08~0.24	3D銑(3D milling)
LNB4016	27mm	2000~13000	2200~2600	0.22~0.24	4	溝銑(Slotting)
LNB4016	27mm	2000~13000	3300~3600	0.03~0.08	4	溝銑(Slotting)
LNB4016	27mm	2000~13000	2400~2800	0.24~0.26	0.48~0.52	3D銑(3D milling)
LNB4016	27mm	2000~13000	3500~3800	0.04~0.1	0.08~0.2	3D銑(3D milling)
LNB4020	31mm	2000~13000	2000~2400	0.21~0.23	4	溝銑(Slotting)
LNB4020	31mm	2000~13000	3200~3500	0.03~0.08	4	溝銑(Slotting)
LNB4020	31mm	2000~13000	2300~2500	0.23~0.25	0.46~0.5	3D銑(3D milling)
LNB4020	31mm	2000~13000	3400~3700	0.04~0.1	0.08~0.2	3D銑(3D milling)
LNB4025	36mm	2000~13000	1800~2200	0.19~0.21	4	溝銑(Slotting)
LNB4025	36mm	2000~13000	2600~2800	0.04~0.08	4	溝銑(Slotting)
LNB4025	36mm	2000~13000	2100~2300	0.21~0.23	0.42~0.46	3D銑(3D milling)
LNB4025	36mm	2000~13000	2800~3200	0.04~0.1	0.08~0.2	3D銑(3D milling)
LNB4030	40mm	2000~13000	1600~1800	0.16~0.18	4	溝銑(Slotting)
LNB4030	40mm	2000~13000	2000~2400	0.03~0.07	4	溝銑(Slotting)
LNB4030	40mm	2000~13000	1800~2000	0.18~0.2	0.36~0.4	3D銑(3D milling)
LNB4030	40mm	2000~13000	2500~2800	0.04~0.07	0.08~0.14	3D銑(3D milling)

附註 / Note：

以上冷卻方式皆為濕式。

Suggest to use Wet coolant.

被切削材 Work Material	調質鋼,預硬鋼 Prehardened Steels: NAK80 , 1.2083 (HRc38)					
型號 Type NO.	刀具伸長量 Extension Length	迴轉速度 Speed (mim⁻1)	進給速度 Feed (mm/min)	加工深度 (Aa) Depth of Cut	加工寬度(Ap) Width of Cut	加工方式 Milling Type
LNB1006	18mm	7000~18000	700~900	0.04~0.06	1	溝銑(Slotting)
LNB1006	18mm	7000~18000	900~1300	0.01~0.03	1	溝銑(Slotting)
LNB1006	18mm	7000~18000	900~1100	0.05~0.07	0.1~0.14	3D銑(3D milling)
LNB1006	18mm	7000~18000	1300~1500	0.01~0.03	0.02~0.06	3D銑(3D milling)
LNB1008	20mm	7000~18000	500~700	0.04~0.05	1	溝銑(Slotting)
LNB1008	20mm	7000~18000	800~1000	0.01~0.03	1	溝銑(Slotting)
LNB1008	20mm	7000~18000	900~1100	0.05~0.07	0.1~0.14	3D銑(3D milling)
LNB1008	20mm	7000~18000	1300~1500	0.01~0.03	0.02~0.06	3D銑(3D milling)
LNB1010	22mm	7000~18000	500~700	0.04~0.05	1	溝銑(Slotting)
LNB1010	22mm	7000~18000	800~1000	0.01~0.03	1	溝銑(Slotting)
LNB1010	22mm	7000~18000	700~900	0.04~0.06	0.08~0.12	3D銑(3D milling)
LNB1010	22mm	7000~18000	1100~1300	0.01~0.03	0.02~0.06	3D銑(3D milling)
LNB1012	24mm	7000~18000	400~500	0.02~0.04	1	溝銑(Slotting)
LNB1012	24mm	7000~18000	600~700	0.01~0.02	1	溝銑(Slotting)
LNB1012	24mm	7000~18000	500~700	0.04~0.06	0.08~0.12	3D銑(3D milling)
LNB1012	24mm	7000~18000	800~900	0.01~0.03	0.02~0.06	3D銑(3D milling)
LNB1508	16mm	6000~17000	1100~1300	0.08~0.1	1,5	溝銑(Slotting)
LNB1508	16mm	6000~17000	1300~1700	0.01~0.04	1,5	溝銑(Slotting)
LNB1508	16mm	6000~17000	1500~1700	0.12~0.14	0.24~0.28	3D銑(3D milling)
LNB1508	16mm	6000~17000	2100~2600	0.02~0.045	0.04~0.09	3D銑(3D milling)
LNB1510	18mm	6000~17000	900~1100	0.08~0.1	1,5	溝銑(Slotting)
LNB1510	18mm	6000~17000	1200~1600	0.01~0.04	1,5	溝銑(Slotting)
LNB1510	18mm	6000~17000	1400~1600	0.1~0.12	0.2~0.24	3D銑(3D milling)
LNB1510	18mm	6000~17000	2000~2400	0.02~0.04	0.04~0.08	3D銑(3D milling)
LNB1512	20mm	6000~17000	700~900	0.06~0.08	1,5	溝銑(Slotting)
LNB1512	20mm	6000~17000	1000~1400	0.01~0.04	1,5	溝銑(Slotting)
LNB1512	20mm	6000~17000	1300~1500	0.1~0.12	0.2~0.24	3D銑(3D milling)
LNB1512	20mm	6000~17000	1800~2200	0.02~0.04	0.04~0.08	3D銑(3D milling)
LNB1516	24mm	6000~17000	600~800	0.04~0.06	1,5	溝銑(Slotting)
LNB1516	24mm	6000~17000	900~1100	0.01~0.03	1,5	溝銑(Slotting)
LNB1516	24mm	6000~17000	1100~1300	0.08~0.1	0.16~0.2	3D銑(3D milling)
LNB1516	24mm	6000~17000	1700~2100	0.015~0.04	0.03~0.08	3D銑(3D milling)
LNB1520	28mm	6000~17000	300~500	0.04~0.06	1,5	溝銑(Slotting)
LNB1520	28mm	6000~17000	600~1000	0.01~0.03	1,5	溝銑(Slotting)
LNB1520	28mm	6000~17000	900~1100	0.06~0.08	0.12~0.16	3D銑(3D milling)
LNB1520	28mm	6000~17000	1300~1700	0.015~0.03	0.03~0.06	3D銑(3D milling)
LNB2008	16mm	5000~16000	1900~2100	0.12~0.14	2	溝銑(Slotting)
LNB2008	16mm	5000~16000	2400~2800	0.02~0.07	2	溝銑(Slotting)
LNB2008	16mm	5000~16000	2000~2400	0.16~0.18	0.32~0.36	3D銑(3D milling)
LNB2008	16mm	5000~16000	3000~3400	0.02~0.05	0.04~0.1	3D銑(3D milling)
LNB2010	18mm	5000~16000	1800~2000	0.12~0.14	2	溝銑(Slotting)
LNB2010	18mm	5000~16000	2300~2700	0.02~0.07	2	溝銑(Slotting)
LNB2010	18mm	5000~16000	1900~2300	0.16~0.18	0.32~0.36	3D銑(3D milling)
LNB2010	18mm	5000~16000	3000~3400	0.02~0.05	0.04~0.1	3D銑(3D milling)
LNB2012	20mm	5000~16000	1700~1900	0.1~0.12	2	溝銑(Slotting)
LNB2012	20mm	5000~16000	2100~2500	0.02~0.05	2	溝銑(Slotting)
LNB2012	20mm	5000~16000	1900~2300	0.14~0.16	0.28~0.32	3D銑(3D milling)
LNB2012	20mm	5000~16000	2600~3000	0.02~0.05	0.03~0.1	3D銑(3D milling)
LNB2016	24mm	5000~16000	1400~1600	0.1~0.12	2	溝銑(Slotting)
LNB2016	24mm	5000~16000	1800~2200	0.02~0.05	2	溝銑(Slotting)
LNB2016	24mm	5000~16000	1700~1900	0.12~0.14	0.24~0.28	3D銑(3D milling)
LNB2016	24mm	5000~16000	2200~2600	0.02~0.05	0.03~0.1	3D銑(3D milling)
LNB2020	26mm	5000~16000	1300~1500	0.08~0.1	2	溝銑(Slotting)
LNB2020	26mm	5000~16000	1700~2100	0.02~0.05	2	溝銑(Slotting)
LNB2020	26mm	5000~16000	1400~1600	0.1~0.12	0.2~0.24	3D銑(3D milling)
LNB2020	26mm	5000~16000	2000~2400	0.02~0.05	0.03~0.1	3D銑(3D milling)
LNB3008	18mm	4000~15000	1800~2200	0.16~0.18	3	溝銑(Slotting)
LNB3008	18mm	4000~15000	2400~2800	0.03~0.1	3	溝銑(Slotting)
LNB3008	18mm	4000~15000	2800~3200	0.2~0.22	0.4~0.44	3D銑(3D milling)
LNB3008	18mm	4000~15000	3200~3600	0.03~0.1	0.06~0.2	3D銑(3D milling)
LNB3010	20mm	4000~15000	1800~2200	0.16~0.18	3	溝銑(Slotting)
LNB3010	20m