



ALESOIRS CARBURE MONOBLOC

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REDRESSEURS - AVANT LE PASSAGE DES ALESOIRS

Conserver une surépaisseur régulière et réaligner les trous dans les pièces brutes de fonderie et pièces trempées - Série courte

Ø	d	L	l	lu	Z	Prix H.T.
3.8	4	75	12	45	3	70.50 €
4.3	4	80	12	52	3	78.70 €
4.8	5	86	16	56	3	78.70 €
5.3	5	86	16	56	3	85.10 €
5.8	6	86	16	56	3	84.80 €
6.3	6	86	16	56	3	103.60 €
6.8	8	86	16	56	3	103.60 €
7.3	8	86	16	56	3	110.20 €
7.8	8	86	16	56	3	110.20 €
8.3	8	90	20	60	3	133.50 €
8.8	10	90	20	60	3	133.50 €
9.3	10	90	20	60	3	121.30 €
9.7	10	90	20	60	3	121.30 €
10.2	10	90	20	60	3	141.50 €
10.7	10	90	20	60	3	141.50 €
11.2	12	90	20	60	3	154.90 €
11.7	12	90	20	60	3	154.90 €
12.2	12	100	25	70	3	166.80 €
12.7	12	100	25	70	3	166.80 €

Ex. ref. Ø 3.8 = RDC730-003.800



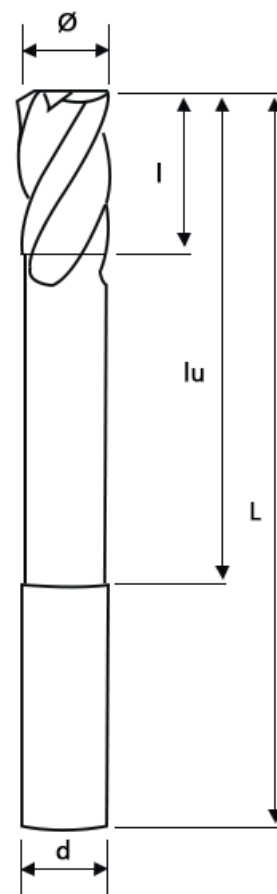
Straighteners before reaming

Recommended for tempered parts and raw castings

This tool keeps a consistent thickness in holes

Short length

Reference	RDC730
Tol. Ø	m6
Tol. d	h6



ALESOIRS MACHINE TAILLE HELICOIDALE DIN 212

Pour trous débouchants - Progression 1/100 mm

Ø	d	L	l	lu	Z	Prix H.T.
1.48 → 1.89	2	49	10	24	3	44.50 €
1.90 → 2.12	2	49	10	24	4	44.50 €
2.13 → 2.65	2.5	57	14	32	4	48.00 €
2.66 → 3.15	3	61	14	32	4	49.10 €
3.16 → 3.75	4	70	18	42	4	49.80 €
3.76 → 4.25	4	75	19	47	4	51.80 €
4.26 → 4.75	5	80	21	52	4	52.30 €
4.76 → 5.30	5	86	23	58	4	57.00 €
5.31 → 5.80	6	93	26	58	6	62.50 €
5.81 → 6.70	6	101	28	65	6	63.80 €
6.71 → 7.50	8	109	31	73	6	69.80 €
7.51 → 8.50	8	117	33	81	6	80.10 €
8.51 → 9.50	10	125	36	85	6	88.70 €
9.51 → 10.60	10	133	38	93	6	99.10 €
10.61 → 11.80	10	142	41	102	6	109.40 €
11.81 → 13.20	12	151	44	111	6	136.10 €
13.21 → 14.05	14	160	47	115	6	212.40 €
14.06 → 15.05	14	162	50	117	6	232.60 €
15.06 → 16.05	16	170	52	117	6	256.70 €
16.06 → 17.05	16	175	54	130	6	283.50 €
17.06 → 18.05	16	182	56	137	6	316.70 €
18.06 → 18.75	20	189	58	141	6	356.50 €
18.76 → 19.05	20	189	58	141	6	435.00 €
19.06 → 20.05	20	195	60	147	6	435.00 €

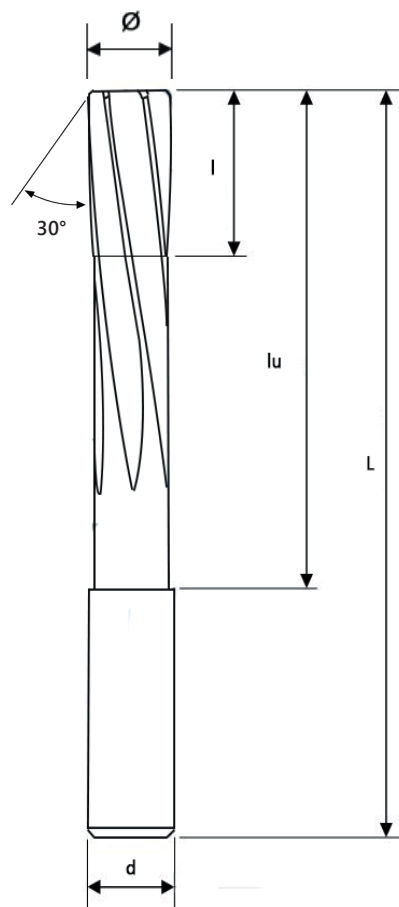
Ex. ref. Ø 1.48 = ALC742-001.480



Machine reamers left hand helix

Recommended for through holes
Lengths following DIN 212
Hundredths scale (1/100 mm)

Reference	ALC742
DIN	212
Tol. Ø	0/+0.004
Tol. d	h6



ALESOIRS MACHINE TAILLE HELICOIDALE SERIE COURTE

Pour trous débouchants - Progression 1/100 mm

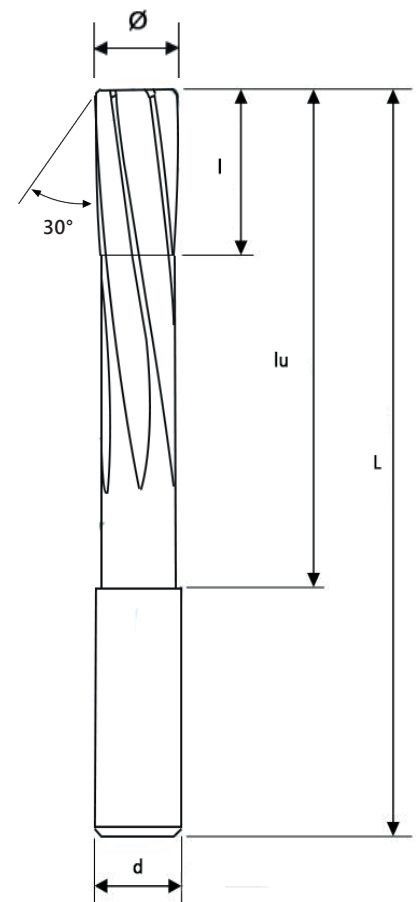
Ø	d	L	l	lu	Z	Prix H.T.
1.48 → 2.25	2	49	10	29	3	43.30 €
2.26 → 2.75	2.5	57	12	32	3	47.00 €
2.76 → 3.25	3	61	12	36	4	48.20 €
3.26 → 3.75	3.5	70	12	40	4	49.10 €
3.76 → 4.25	4	75	12	45	4	49.70 €
4.26 → 4.75	4	80	12	52	4	50.40 €
4.76 → 5.25	5	86	16	56	4	51.00 €
5.26 → 5.75	5	86	16	56	4	52.50 €
5.76 → 6.25	6	86	16	56	4	56.40 €
6.26 → 6.75	6	86	16	56	6	62.40 €
6.76 → 7.25	8	86	16	56	6	64.20 €
7.26 → 7.75	8	86	16	56	6	67.90 €
7.76 → 8.25	8	86	16	56	6	70.30 €
8.26 → 8.75	8	90	20	60	6	75.20 €
8.76 → 9.25	10	90	20	60	6	77.70 €
9.26 → 9.75	10	90	20	60	6	81.50 €
9.76 → 10.25	10	90	20	60	6	86.70 €
10.26 → 10.75	10	90	20	60	6	91.60 €
10.76 → 11.25	12	95	20	60	6	95.00 €
11.26 → 11.75	12	95	20	60	6	98.60 €
11.76 → 12.25	12	95	20	60	6	107.40 €
12.26 → 12.75	12	105	25	70	6	114.00 €
12.76 → 13.25	14	105	25	70	6	121.00 €
13.26 → 13.75	14	115	25	80	6	170.80 €
13.76 → 14.25	14	115	25	80	6	192.00 €
14.26 → 14.75	14	120	30	85	6	208.60 €
14.76 → 15.25	16	130	30	85	6	208.60 €
15.26 → 15.75	16	130	30	85	6	213.40 €
15.76 → 16.25	16	130	30	85	6	222.20 €
16.26 → 16.75	16	140	30	95	6	259.40 €
16.76 → 17.25	18	140	30	95	6	259.40 €
17.26 → 17.75	18	140	30	95	6	263.90 €
17.76 → 18.25	18	140	30	95	6	270.10 €
18.26 → 18.75	18	140	30	95	6	348.50 €
18.76 → 19.25	20	140	30	95	6	355.50 €
19.26 → 19.75	20	140	30	95	6	362.40 €
19.76 → 20.25	20	140	30	95	6	374.20 €



Machine reamers left hand helix

Recommended for through holes
Short length
Hundredths scale (1/100 mm)

Reference	ALC740
Tol. Ø	0/+0.004
Tol. d	h6



Ex. ref. Ø 1.48 = ALC740-001.480

ALESOIRS MACHINE TAILLE HELICOIDALE SERIE COURTE

Pour trous débouchants - Progression 5/1000 mm

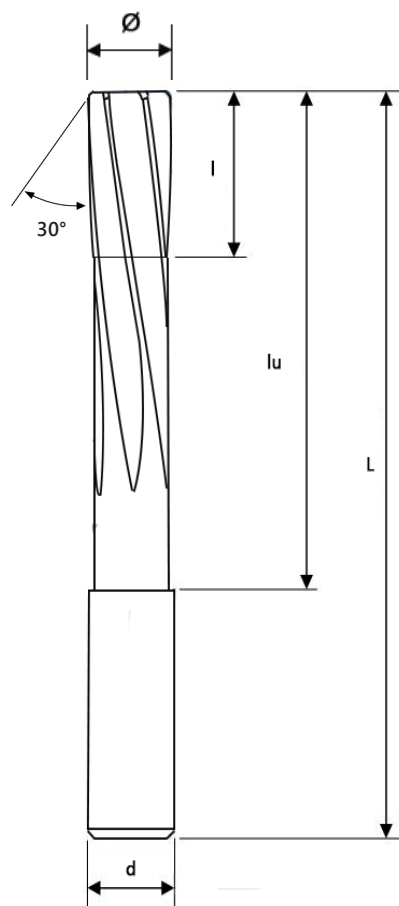
Ø	d	L	l	lu	Z	Prix H.T.
1.485 → 2.245	2	49	10	29	3	47.70 €
2.255 → 2.745	2.5	57	12	32	3	51.70 €
2.755 → 3.245	3	61	12	36	4	53.10 €
3.255 → 3.745	3.5	70	12	40	4	54.10 €
3.755 → 4.245	4	75	12	45	4	54.70 €
4.255 → 4.745	4	80	12	52	4	55.50 €
4.755 → 5.245	5	86	16	56	4	56.10 €
5.255 → 5.745	5	86	16	56	4	57.80 €
5.755 → 6.245	6	86	16	56	4	62.10 €
6.255 → 6.745	6	86	16	56	6	68.70 €
6.755 → 7.245	8	86	16	56	6	70.70 €
7.255 → 7.745	8	86	16	56	6	74.70 €
7.755 → 8.245	8	86	16	56	6	77.40 €
8.255 → 8.745	8	90	20	60	6	82.80 €
8.755 → 9.245	10	90	20	60	6	85.50 €
9.255 → 9.745	10	90	20	60	6	89.70 €
9.755 → 10.245	10	90	20	60	6	95.40 €
10.255 → 10.745	10	90	20	60	6	100.80 €
10.755 → 11.245	12	95	20	60	6	104.50 €
11.255 → 11.745	12	95	20	60	6	108.50 €
11.755 → 12.245	12	95	20	60	6	118.20 €
12.255 → 12.745	12	105	25	70	6	125.40 €
12.755 → 13.245	14	105	25	70	6	133.10 €
13.255 → 13.745	14	115	25	80	6	187.90 €
13.755 → 14.245	14	115	25	80	6	211.20 €
14.255 → 14.745	14	120	30	85	6	229.50 €
14.755 → 15.245	16	130	30	85	6	229.50 €
15.255 → 15.745	16	130	30	85	6	234.80 €
15.755 → 16.245	16	130	30	85	6	244.50 €
16.255 → 16.745	16	140	30	95	6	285.40 €
16.755 → 17.245	18	140	30	95	6	285.40 €
17.255 → 17.745	18	140	30	95	6	290.30 €
17.755 → 18.245	18	140	30	95	6	297.20 €
18.255 → 18.745	18	140	30	95	6	383.40 €
18.755 → 19.245	20	140	30	95	6	391.10 €
19.255 → 19.745	20	140	30	95	6	398.70 €
19.755 → 20.245	20	140	30	95	6	411.70 €



Machine reamers left hand helix

Recommended for through holes
Short length
Five thousandths scale (5/1000 mm)

Reference	ALC740
Tol. Ø	0/+0.004
Tol. d	h6



Ex. ref. Ø 1.485 = ALC740-001.485

ALESOIRS MACHINE TAILLE DROITE SERIE COURTE

Pour trous borgnes - Progression 1/100 mm

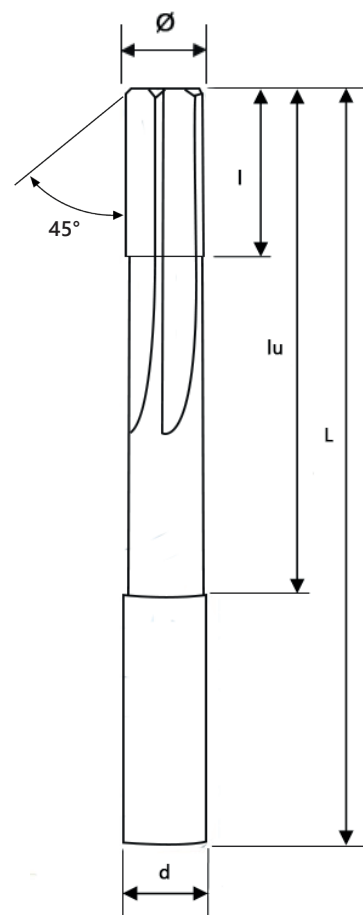
Ø	d	L	l	lu	Z	Prix H.T.
1.48 → 2.25	2	49	10	29	3	49.60 €
2.26 → 2.75	2.5	57	12	32	3	54.00 €
2.76 → 3.25	3	61	12	36	4	55.30 €
3.26 → 3.75	3.5	70	12	40	4	56.30 €
3.76 → 4.25	4	75	12	45	4	57.00 €
4.26 → 4.75	4	80	12	52	4	57.90 €
4.76 → 5.25	5	86	16	56	4	58.60 €
5.26 → 5.75	5	86	16	56	4	60.20 €
5.76 → 6.25	6	86	16	56	4	64.70 €
6.26 → 6.75	6	86	16	56	6	71.60 €
6.76 → 7.25	8	86	16	56	6	73.60 €
7.26 → 7.75	8	86	16	56	6	77.90 €
7.76 → 8.25	8	86	16	56	6	80.70 €
8.26 → 8.75	8	90	20	60	6	86.30 €
8.76 → 9.25	10	90	20	60	6	89.10 €
9.26 → 9.75	10	90	20	60	6	93.50 €
9.76 → 10.25	10	90	20	60	6	99.50 €
10.26 → 10.75	10	90	20	60	6	105.10 €
10.76 → 11.25	12	95	20	60	6	109.00 €
11.26 → 11.75	12	95	20	60	6	113.10 €
11.76 → 12.25	12	95	20	60	6	123.20 €
12.26 → 12.75	12	105	25	70	6	130.80 €
12.76 → 13.25	14	105	25	70	6	138.80 €
13.26 → 13.75	14	115	25	80	6	195.90 €
13.76 → 14.25	14	115	25	80	6	220.30 €
14.26 → 14.75	14	120	30	85	6	239.30 €
14.76 → 15.25	16	130	30	85	6	239.30 €
15.26 → 15.75	16	130	30	85	6	244.80 €
15.76 → 16.25	16	130	30	85	6	255.00 €
16.26 → 16.75	16	140	30	95	6	297.60 €
16.76 → 17.25	18	140	30	95	6	297.60 €
17.26 → 17.75	18	140	30	95	6	302.80 €
17.76 → 18.25	18	140	30	95	6	309.90 €
18.26 → 18.75	18	140	30	95	6	399.80 €
18.76 → 19.25	20	140	30	95	6	407.80 €
19.26 → 19.75	20	140	30	95	6	415.80 €
19.76 → 20.25	20	140	30	95	6	429.40 €



Machine reamers straight flutes

Recommended for blind holes
Short length
Hundredths scale (1/100 mm)

Reference	ALC750
Tol. Ø	0/+0.004
Tol. d	h6



Ex. ref. Ø 1.48 = ALC750-001.480

ALESOIRS MACHINE TAILLE DROITE SERIE COURTE

Pour trous borgnes - Progression 5/1000 mm

Ø	d	L	l	lu	Z	Prix H.T.
1.485 → 2.245	2	49	10	29	3	54.60 €
2.255 → 2.745	2.5	57	12	32	3	59.40 €
2.755 → 3.245	3	61	12	36	4	60.90 €
3.255 → 3.745	3.5	70	12	40	4	62.00 €
3.755 → 4.245	4	75	12	45	4	62.70 €
4.255 → 4.745	4	80	12	52	4	63.70 €
4.755 → 5.245	5	86	16	56	4	64.50 €
5.255 → 5.745	5	86	16	56	4	66.30 €
5.755 → 6.245	6	86	16	56	4	71.20 €
6.255 → 6.745	6	86	16	56	6	78.80 €
6.755 → 7.245	8	86	16	56	6	81.00 €
7.255 → 7.745	8	86	16	56	6	85.70 €
7.755 → 8.245	8	86	16	56	6	88.80 €
8.255 → 8.745	8	90	20	60	6	95.00 €
8.755 → 9.245	10	90	20	60	6	98.10 €
9.255 → 9.745	10	90	20	60	6	102.90 €
9.755 → 10.245	10	90	20	60	6	109.50 €
10.255 → 10.745	10	90	20	60	6	115.70 €
10.755 → 11.245	12	95	20	60	6	119.90 €
11.255 → 11.745	12	95	20	60	6	124.50 €
11.755 → 12.245	12	95	20	60	6	135.60 €
12.255 → 12.745	12	105	25	70	6	143.90 €
12.755 → 13.245	14	105	25	70	6	152.70 €
13.255 → 13.745	14	115	25	80	6	215.50 €
13.755 → 14.245	14	115	25	80	6	242.40 €
14.255 → 14.745	14	120	30	85	6	263.30 €
14.755 → 15.245	16	130	30	85	6	263.30 €
15.255 → 15.745	16	130	30	85	6	269.30 €
15.755 → 16.245	16	130	30	85	6	280.50 €
16.255 → 16.745	16	140	30	95	6	327.40 €
16.755 → 17.245	18	140	30	95	6	327.40 €
17.255 → 17.745	18	140	30	95	6	333.10 €
17.755 → 18.245	18	140	30	95	6	340.90 €
18.255 → 18.745	18	140	30	95	6	439.80 €
18.755 → 19.245	20	140	30	95	6	448.60 €
19.255 → 19.745	20	140	30	95	6	457.40 €
19.755 → 20.245	20	140	30	95	6	472.40 €



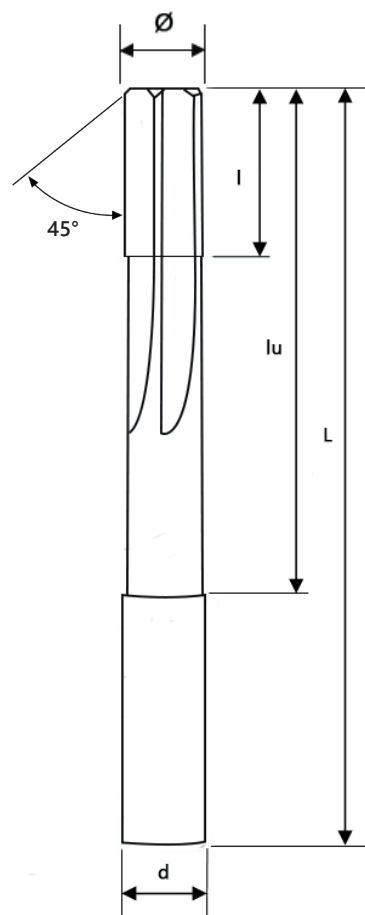
Machine reamers straight flutes

Recommended for blind holes

Short length

Five thousandths scale (5/1000 mm)

Reference	ALC750
Tol. Ø	0/+0.004
Tol. d	h6



Ex. ref. Ø 1.485 = ALC750-001.485

ALESOIRS MACHINE TAILLE HELICOIDALE SERIE LONGUE

Pour trous débouchants - Progression 1/100 mm



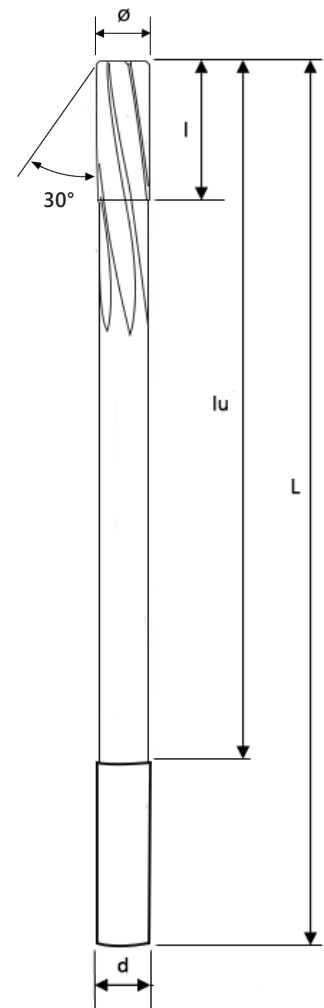
Machine reamers left hand helix

Recommended for through holes
Long length
Hundredths scale (1/100 mm)

Reference	ALC774
Tol. Ø	0/+0.004
Tol. d	h6

Ø	d	L	l	lu	Z	Prix H.T.
3.76 → 4.25	4	105	16	80	4	93.60 €
4.26 → 4.75	4	105	16	80	4	95.10 €
4.76 → 5.25	5	115	30	90	4	99.90 €
5.26 → 5.75	5	115	30	90	4	112.80 €
5.76 → 6.25	6	130	30	100	4	123.40 €
6.26 → 6.75	6	130	30	100	6	136.20 €
6.76 → 7.25	8	140	30	110	6	145.90 €
7.26 → 7.75	8	140	30	110	6	151.30 €
7.76 → 8.25	8	160	30	130	6	164.60 €
8.26 → 8.75	8	160	30	130	6	176.00 €
8.76 → 9.25	10	160	30	130	6	188.10 €
9.26 → 9.75	10	160	30	130	6	194.30 €
9.76 → 10.25	10	190	30	150	6	245.80 €
10.26 → 10.75	10	190	30	150	6	266.30 €
10.76 → 11.25	12	190	30	150	6	281.20 €
11.26 → 11.75	12	190	30	150	6	295.80 €
11.76 → 12.25	12	220	35	170	6	315.20 €
12.26 → 12.75	12	220	35	170	6	330.90 €
12.76 → 13.25	14	220	35	170	6	358.40 €
13.26 → 13.75	14	220	35	170	6	401.60 €
13.76 → 14.25	14	220	35	170	6	404.90 €
14.26 → 14.75	14	220	35	170	6	494.10 €
14.76 → 15.25	16	220	35	170	6	497.40 €
15.26 → 15.75	16	220	35	170	6	552.00 €
15.76 → 16.25	16	230	40	180	6	555.30 €
16.26 → 16.75	16	230	40	180	6	605.40 €
16.76 → 17.25	18	230	40	180	6	608.60 €
17.26 → 17.75	18	230	40	180	6	671.60 €
17.76 → 18.25	18	230	40	180	6	674.90 €
18.26 → 18.75	18	230	40	180	6	726.90 €
18.76 → 19.25	20	230	40	180	6	730.20 €
19.26 → 19.75	20	230	40	180	6	823.20 €
19.76 → 20.25	20	230	40	180	6	826.40 €

Ex. ref. Ø 3.76 = ALC774-003.760



ALESOIRS MACHINE TAILLE DROITE SERIE LONGUE

Pour trous borgnes - Progression 1/100 mm

Ø	d	L	l	lu	Z	Prix H.T.
3.76 → 4.25	4	105	16	80	4	103.00 €
4.26 → 4.75	4	105	16	80	4	104.70 €
4.76 → 5.25	5	115	30	90	4	109.90 €
5.26 → 5.75	5	115	30	90	4	124.10 €
5.76 → 6.25	6	130	30	100	4	135.80 €
6.26 → 6.75	6	130	30	100	6	149.90 €
6.76 → 7.25	8	140	30	110	6	160.50 €
7.26 → 7.75	8	140	30	110	6	166.50 €
7.76 → 8.25	8	160	30	130	6	181.10 €
8.26 → 8.75	8	160	30	130	6	193.60 €
8.76 → 9.25	10	160	30	130	6	207.00 €
9.26 → 9.75	10	160	30	130	6	213.80 €
9.76 → 10.25	10	190	30	150	6	270.40 €
10.26 → 10.75	10	190	30	150	6	293.00 €
10.76 → 11.25	12	190	30	150	6	309.40 €
11.26 → 11.75	12	190	30	150	6	325.40 €
11.76 → 12.25	12	220	35	170	6	346.80 €
12.26 → 12.75	12	220	35	170	6	364.00 €
12.76 → 13.25	14	220	35	170	6	394.30 €
13.26 → 13.75	14	220	35	170	6	441.80 €
13.76 → 14.25	14	220	35	170	6	445.40 €
14.26 → 14.75	14	220	35	170	6	543.60 €
14.76 → 15.25	16	220	35	170	6	547.20 €
15.26 → 15.75	16	220	35	170	6	607.20 €
15.76 → 16.25	16	230	40	180	6	610.90 €
16.26 → 16.75	16	230	40	180	6	666.00 €
16.76 → 17.25	18	230	40	180	6	669.50 €
17.26 → 17.75	18	230	40	180	6	738.80 €
17.76 → 18.25	18	230	40	180	6	742.40 €
18.26 → 18.75	18	230	40	180	6	799.60 €
18.76 → 19.25	20	230	40	180	6	803.30 €
19.26 → 19.75	20	230	40	180	6	905.60 €
19.76 → 20.25	20	230	40	180	6	909.10 €

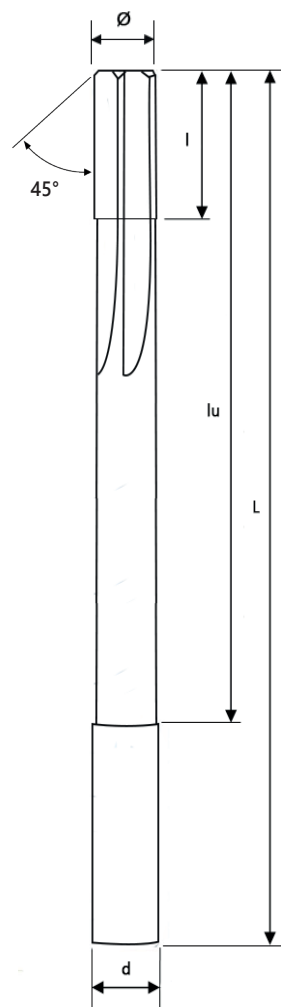
Ex. ref. Ø 3.76 = ALC775-003.760



Machine reamers straight flutes

Recommended for blind holes
Long length
Hundredths scale (1/100 mm)

Reference	ALC775
Tol. Ø	0/+0.004
Tol. d	h6



ALESOIRS MACHINE TAILLE HELICOIDALE SERIE COURTE

Pour trous débouchants - Tolérance H7

Ø	d	L	l	lu	Z	Prix H.T.
2	2	49	10	29	3	39.00 €
2.5	2.5	57	12	32	3	42.30 €
3	3	61	12	36	4	43.40 €
3.5	3.5	70	12	40	4	44.20 €
4	4	75	12	45	4	44.80 €
4.5	4	80	12	52	4	45.40 €
5	5	86	16	56	4	45.90 €
5.5	5	86	16	56	4	47.30 €
6	6	86	16	56	4	50.80 €
6.5	6	86	16	56	6	56.20 €
7	8	86	16	56	6	57.80 €
7.5	8	86	16	56	6	61.20 €
8	8	86	16	56	6	63.30 €
8.5	8	90	20	60	6	67.70 €
9	10	90	20	60	6	70.00 €
9.5	10	90	20	60	6	73.40 €
10	10	90	20	60	6	78.10 €
10.5	10	90	20	60	6	82.50 €
11	12	95	20	60	6	85.50 €
12	12	95	20	60	6	96.70 €
13	14	105	25	70	6	121.00 €
14	14	115	25	80	6	192.00 €
15	16	130	30	85	6	208.60 €
16	16	130	30	85	6	213.40 €
17	18	140	30	95	6	259.40 €
18	18	140	30	95	6	270.10 €
19	20	140	30	95	6	355.50 €
20	20	140	30	95	6	374.20 €

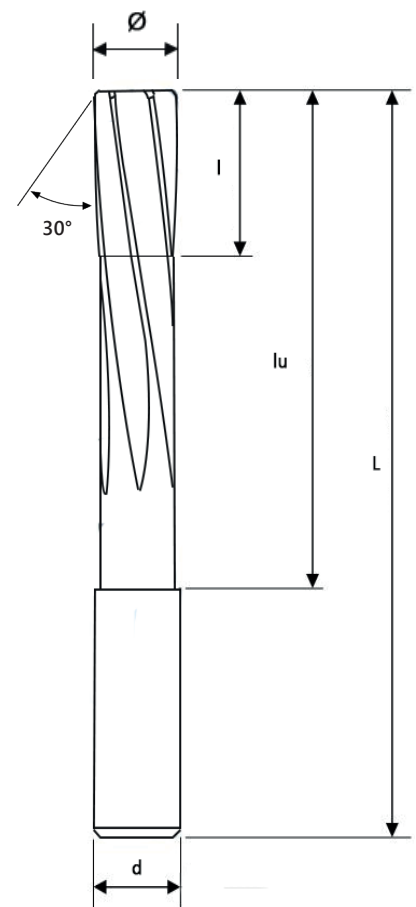
Ex. ref. Ø 2.5 = ALC700-002.500



Machine reamers left hand helix

Recommended for through holes
Short length
Tolerance H7

Reference	ALC700
DIN	1420
Tol. Ø	H7
Tol. d	h6



ALESOIRS MACHINE TAILLE HELICOIDALE SERIE LONGUE

Pour trous débouchants - Tolérance H7

Ø	d	L	l	lu	Z	Prix H.T.
4	4	105	16	80	4	93.60 €
4.5	4	105	16	80	4	95.10 €
5	5	115	30	90	4	99.90 €
5.5	5	115	30	90	4	112.80 €
6	6	130	30	100	4	123.40 €
6.5	6	130	30	100	6	136.20 €
7	8	140	30	110	6	145.90 €
7.5	8	140	30	110	6	151.30 €
8	8	160	30	130	6	164.60 €
8.5	8	160	30	130	6	176.00 €
9	10	160	30	130	6	188.10 €
9.5	10	160	30	130	6	194.30 €
10	10	190	30	150	6	245.80 €
10.5	10	190	30	150	6	266.30 €
11	12	190	30	150	6	281.20 €
12	12	220	35	170	6	315.20 €
13	14	220	35	170	6	358.40 €
14	14	220	35	170	6	404.90 €
15	16	220	35	170	6	497.40 €
16	16	230	40	180	6	555.30 €
17	18	230	40	180	6	608.60 €
18	18	230	40	180	6	674.90 €
19	20	230	40	180	6	730.20 €
20	20	230	40	180	6	826.40 €

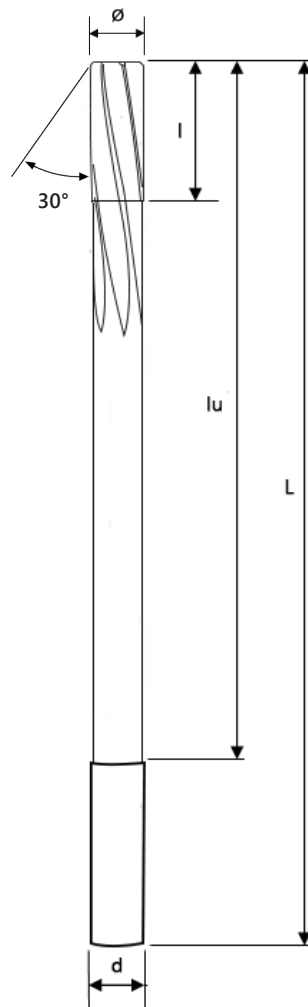
Ex. ref. Ø 4.5 = ALC770-004.500



Machine reamers left hand helix

Recommended for through holes
Long length
Tolerance H7

Reference	ALC770
DIN	1420
Tol. Ø	H7
Tol. d	h6



ALESOIRS MACHINE TAILLE HELICOIDALE SERIE COURTE

Pour trous débouchants - **Lubrification interne** - Progression 1/100 mm

Ø	d	L	l	lu	Z	Prix H.T.
3.76 → 4.25	6	75	12	45	4	104.00 €
4.26 → 4.75	6	80	12	52	4	101.90 €
4.76 → 5.25	6	86	16	56	4	93.70 €
5.26 → 5.75	6	86	16	56	4	98.90 €
5.76 → 6.25	6	86	16	56	4	108.30 €
6.26 → 6.75	8	86	16	56	4	111.80 €
6.76 → 7.25	8	86	16	56	6	115.00 €
7.26 → 7.75	8	86	16	56	6	122.30 €
7.76 → 8.25	8	86	16	56	6	122.30 €
8.26 → 8.75	10	92	20	60	6	151.90 €
8.76 → 9.25	10	92	20	60	6	180.20 €
9.26 → 9.75	10	92	20	60	6	202.30 €
9.76 → 10.25	10	92	20	60	6	209.10 €
10.26 → 10.75	12	95	20	60	6	211.70 €
10.76 → 11.25	12	95	20	60	6	213.40 €
11.26 → 11.75	12	95	20	60	6	217.60 €
11.76 → 12.25	12	95	20	60	6	215.10 €
12.26 → 12.75	14	115	25	80	6	235.90 €
12.76 → 13.25	14	115	25	80	6	254.00 €
13.26 → 13.75	14	115	25	80	6	254.00 €
13.76 → 14.25	14	115	25	80	6	265.70 €
14.26 → 14.75	16	130	30	85	6	326.20 €
14.76 → 15.25	16	130	30	85	6	342.20 €
15.26 → 15.75	16	130	30	85	6	370.00 €
15.76 → 16.25	16	130	30	85	6	373.50 €
16.26 → 16.75	18	140	30	95	6	426.50 €
16.76 → 17.25	18	140	30	95	6	462.90 €
17.26 → 17.75	18	140	30	95	6	479.00 €
17.76 → 18.25	18	140	30	95	6	479.00 €
18.26 → 18.75	20	140	30	95	6	521.10 €
18.76 → 19.25	20	140	30	95	6	521.10 €
19.26 → 19.75	20	140	30	95	6	559.40 €
19.76 → 20.25	20	140	30	95	6	590.30 €

Ex. ref. Ø 3.76 = ALC144-003.760

Un trou d'huile dans chaque dent !



Machine reamers left hand helix

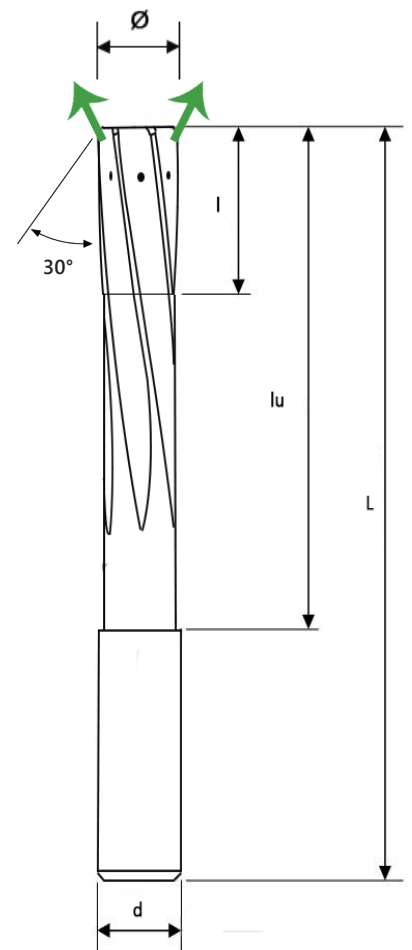
Recommended for through holes

Short length

Hundredths scale (1/100 mm)

One coolant duct per flute

Reference	ALC144
Tol. Ø	0/+0.004
Tol. d	h6



ALESOIRS MACHINE TAILLE HELICOIDALE SERIE COURTE

Pour trous débouchants - **Lubrification interne** - Progression 5/1000 mm

Ø	d	L	l	lu	Z	Prix H.T.
3.765 → 4.245	6	75	12	45	4	114.40 €
4.255 → 4.745	6	80	12	52	4	112.10 €
4.755 → 5.245	6	86	16	56	4	103.10 €
5.255 → 5.745	6	86	16	56	4	108.80 €
5.755 → 6.245	6	86	16	56	4	119.20 €
6.255 → 6.745	8	86	16	56	4	123.00 €
6.755 → 7.245	8	86	16	56	6	126.50 €
7.255 → 7.745	8	86	16	56	6	134.60 €
7.755 → 8.245	8	86	16	56	6	134.60 €
8.255 → 8.745	10	92	20	60	6	167.10 €
8.755 → 9.245	10	92	20	60	6	198.30 €
9.255 → 9.745	10	92	20	60	6	222.60 €
9.755 → 10.245	10	92	20	60	6	230.10 €
10.255 → 10.745	12	95	20	60	6	232.90 €
10.755 → 11.245	12	95	20	60	6	234.80 €
11.255 → 11.745	12	95	20	60	6	239.40 €
11.755 → 12.245	12	95	20	60	6	236.70 €
12.255 → 12.745	14	115	25	80	6	259.50 €
12.755 → 13.245	14	115	25	80	6	279.40 €
13.255 → 13.745	14	115	25	80	6	279.40 €
13.755 → 14.245	14	115	25	80	6	292.30 €
14.255 → 14.745	16	130	30	85	6	358.90 €
14.755 → 15.245	16	130	30	85	6	376.50 €
15.255 → 15.745	16	130	30	85	6	407.00 €
15.755 → 16.245	16	130	30	85	6	410.90 €
16.255 → 16.745	18	140	30	95	6	469.20 €
16.755 → 17.245	18	140	30	95	6	509.20 €
17.255 → 17.745	18	140	30	95	6	526.90 €
17.755 → 18.245	18	140	30	95	6	526.90 €
18.255 → 18.745	20	140	30	95	6	573.30 €
18.755 → 19.245	20	140	30	95	6	573.30 €
19.255 → 19.745	20	140	30	95	6	615.40 €
19.755 → 20.245	20	140	30	95	6	649.40 €

Ex. ref. Ø 3.765 = ALC144-003.765

Un trou d'huile dans chaque dent !



Machine reamers left hand helix

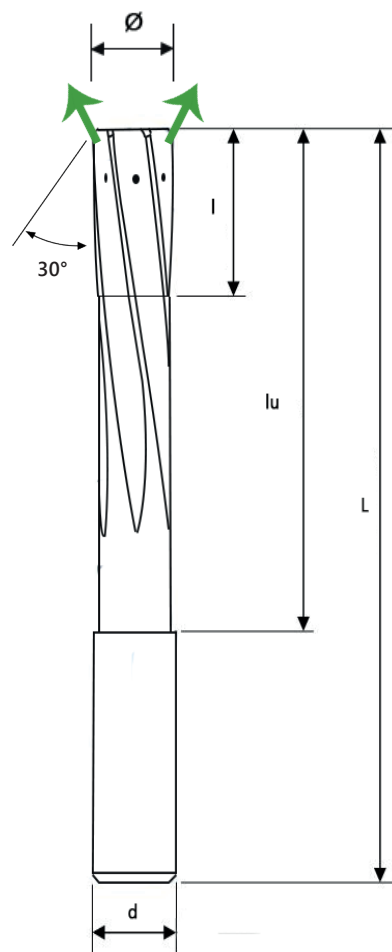
Recommended for through holes

Short length

Five thousandths scale (5/1000 mm)

One coolant duct per flute

Reference	ALC144
Tol. Ø	0/+0.004
Tol. d	h6



ALESOIRS MACHINE TAILLE DROITE SERIE COURTE

Pour trous borgnes - **Lubrification interne** - Progression 1/100 mm

Ø	d	L	l	lu	Z	Prix H.T.
3.76 → 4.25	6	75	12	45	4	122.30 €
4.26 → 4.75	6	80	12	52	4	119.80 €
4.76 → 5.25	6	86	16	56	4	110.20 €
5.26 → 5.75	6	86	16	56	4	116.30 €
5.76 → 6.25	6	86	16	56	4	127.30 €
6.26 → 6.75	8	86	16	56	4	131.50 €
6.76 → 7.25	8	86	16	56	6	135.20 €
7.26 → 7.75	8	86	16	56	6	143.80 €
7.76 → 8.25	8	86	16	56	6	143.80 €
8.26 → 8.75	10	92	20	60	6	178.60 €
8.76 → 9.25	10	92	20	60	6	212.00 €
9.26 → 9.75	10	92	20	60	6	238.00 €
9.76 → 10.25	10	92	20	60	6	246.00 €
10.26 → 10.75	12	95	20	60	6	249.00 €
10.76 → 11.25	12	95	20	60	6	251.00 €
11.26 → 11.75	12	95	20	60	6	256.00 €
11.76 → 12.25	12	95	20	60	6	253.00 €
12.26 → 12.75	14	115	25	80	6	277.50 €
12.76 → 13.25	14	115	25	80	6	298.80 €
13.26 → 13.75	14	115	25	80	6	298.80 €
13.76 → 14.25	14	115	25	80	6	312.50 €
14.26 → 14.75	16	130	30	85	6	343.30 €
14.76 → 15.25	16	130	30	85	6	360.20 €
15.26 → 15.75	16	130	30	85	6	389.40 €
15.76 → 16.25	16	130	30	85	6	393.10 €
16.26 → 16.75	18	140	30	95	6	448.90 €
16.76 → 17.25	18	140	30	95	6	487.20 €
17.26 → 17.75	18	140	30	95	6	504.20 €
17.76 → 18.25	18	140	30	95	6	504.20 €
18.26 → 18.75	20	140	30	95	6	548.50 €
18.76 → 19.25	20	140	30	95	6	548.50 €
19.26 → 19.75	20	140	30	95	6	588.80 €
19.76 → 20.25	20	140	30	95	6	621.30 €

Ex. ref. Ø 3.76 = ALC154-003.760

Un trou d'huile dans chaque dent !



Machine reamers straight flutes

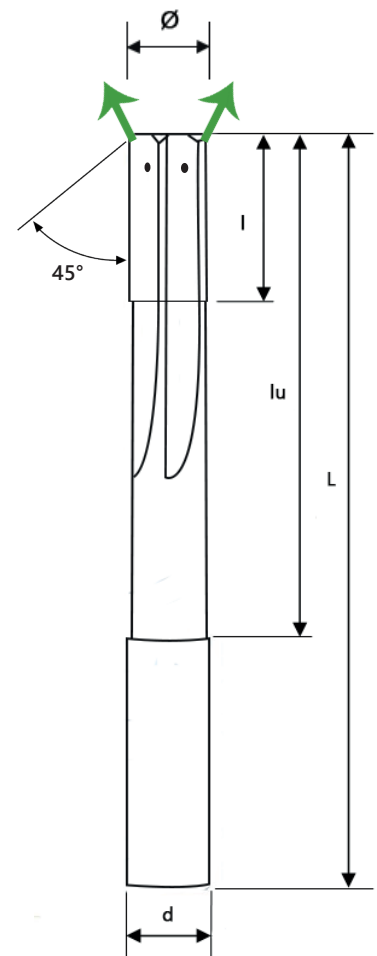
Recommended for blind holes

Short length

Hundredths scale (1/100 mm)

One coolant duct per flute

Reference	ALC154
Tol. Ø	0/+0.004
Tol. d	h6



ALESOIRS MACHINE TAILLE DROITE SERIE COURTE

Pour trous borgnes - **Lubrification interne** - Progression 5/1000 mm

Ø	d	L	l	lu	Z	Prix H.T.
3.765 → 4.245	6	75	12	45	4	134.60 €
4.255 → 4.745	6	80	12	52	4	131.80 €
4.755 → 5.245	6	86	16	56	4	121.30 €
5.255 → 5.745	6	86	16	56	4	128.00 €
5.755 → 6.245	6	86	16	56	4	140.10 €
6.255 → 6.745	8	86	16	56	4	144.70 €
6.755 → 7.245	8	86	16	56	6	148.80 €
7.255 → 7.745	8	86	16	56	6	158.20 €
7.755 → 8.245	8	86	16	56	6	158.20 €
8.255 → 8.745	10	92	20	60	6	196.50 €
8.755 → 9.245	10	92	20	60	6	233.20 €
9.255 → 9.745	10	92	20	60	6	261.80 €
9.755 → 10.245	10	92	20	60	6	270.60 €
10.255 → 10.745	12	95	20	60	6	273.90 €
10.755 → 11.245	12	95	20	60	6	276.10 €
11.255 → 11.745	12	95	20	60	6	281.60 €
11.755 → 12.245	12	95	20	60	6	278.30 €
12.255 → 12.745	14	115	25	80	6	305.30 €
12.755 → 13.245	14	115	25	80	6	328.70 €
13.255 → 13.745	14	115	25	80	6	328.70 €
13.755 → 14.245	14	115	25	80	6	343.80 €
14.255 → 14.745	16	130	30	85	6	377.70 €
14.755 → 15.245	16	130	30	85	6	396.30 €
15.255 → 15.745	16	130	30	85	6	428.40 €
15.755 → 16.245	16	130	30	85	6	432.50 €
16.255 → 16.745	18	140	30	95	6	493.80 €
16.755 → 17.245	18	140	30	95	6	536.00 €
17.255 → 17.745	18	140	30	95	6	554.70 €
17.755 → 18.245	18	140	30	95	6	554.70 €
18.255 → 18.745	20	140	30	95	6	603.40 €
18.755 → 19.245	20	140	30	95	6	603.40 €
19.255 → 19.745	20	140	30	95	6	647.70 €
19.755 → 20.245	20	140	30	95	6	683.50 €

Ex. ref. Ø 3.765 = ALC154-003.765

Un trou d'huile dans chaque dent !



Machine reamers straight flutes

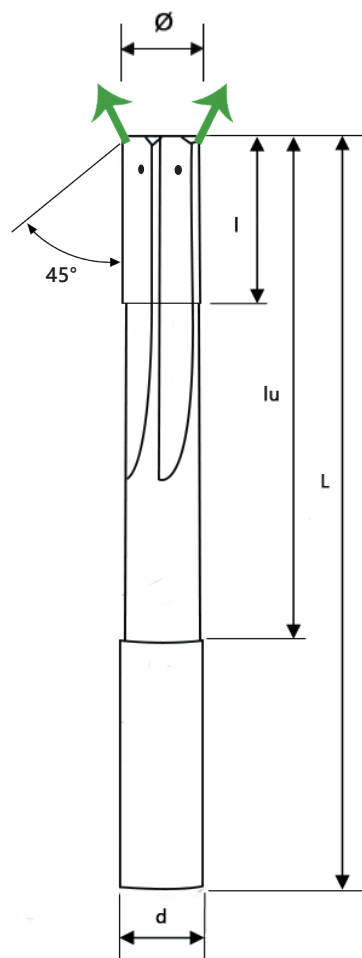
Recommended for blind holes

Short length

Five thousandths scale (5/1000 mm)

One coolant duct per flute

Reference	ALC154
Tol. Ø	0/+0.004
Tol. d	h6



ALESOIRS MACHINE TAILLE HELICOIDALE SERIE LONGUE

Pour trous débouchants - **Lubrification interne** - Progression 1/100 mm

Ø	d	L	l	lu	Z	Prix H.T.
3.76 → 4.25	6	105	16	75	4	158.60 €
4.26 → 4.75	6	105	16	75	4	155.00 €
4.76 → 5.25	6	115	30	85	4	146.90 €
5.26 → 5.75	6	115	30	85	4	141.70 €
5.76 → 6.25	6	130	30	95	4	137.20 €
6.26 → 6.75	6	130	30	95	4	133.20 €
6.76 → 7.25	8	140	30	105	6	138.10 €
7.26 → 7.75	8	140	30	105	6	154.50 €
7.76 → 8.25	8	160	30	125	6	163.70 €
8.26 → 8.75	8	160	30	125	6	198.40 €
8.76 → 9.25	10	165	30	125	6	215.90 €
9.26 → 9.75	10	165	30	125	6	244.00 €
9.76 → 10.25	10	190	30	150	6	265.20 €
10.26 → 10.75	10	190	30	150	6	295.00 €
10.76 → 11.25	12	195	30	150	6	324.80 €
11.26 → 11.75	12	195	30	150	6	341.70 €
11.76 → 12.25	12	220	35	170	6	362.60 €
12.26 → 12.75	12	220	35	170	6	389.10 €
12.76 → 13.25	14	220	35	170	6	409.10 €
13.26 → 13.75	14	220	35	170	6	433.40 €
13.76 → 14.25	14	220	35	170	6	468.60 €
14.26 → 14.75	14	220	35	170	6	568.70 €
14.76 → 15.25	16	220	35	170	6	648.60 €
15.26 → 15.75	16	220	35	170	6	648.60 €
15.76 → 16.25	16	230	40	180	6	631.30 €
16.26 → 16.75	16	230	40	180	6	742.30 €
16.76 → 17.25	18	230	40	180	6	771.40 €
17.26 → 17.75	18	230	40	180	6	771.40 €
17.76 → 18.25	18	230	40	180	6	909.20 €
18.26 → 18.75	18	230	40	180	6	909.20 €
18.76 → 19.25	20	230	40	180	6	1 122.90 €
19.26 → 19.75	20	230	40	180	6	1 122.90 €
19.76 → 20.25	20	230	40	180	6	1 122.90 €

Ex. ref. Ø 3.76 = ALC174-003.760

Un trou d'huile dans chaque dent !



Machine reamers left hand helix

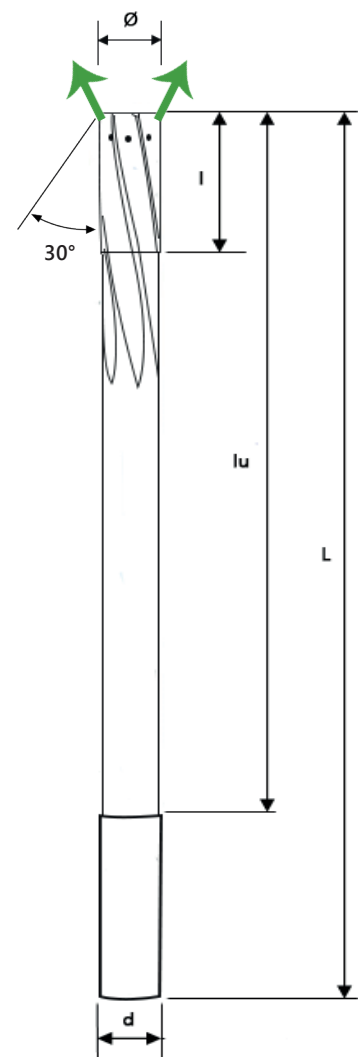
Recommended for through holes

Long length

Hundredths scale (1/100 mm)

One coolant duct per flute

Reference	ALC174
Tol. Ø	0/+0.004
Tol. d	h6



ALESOIRS MACHINE TAILLE DROITE SERIE LONGUE

Pour trous borgnes - **Lubrification interne** - Progression 1/100 mm

Ø	d	L	l	lu	Z	Prix H.T.
3.76 → 4.25	6	105	16	75	4	174.50 €
4.26 → 4.75	6	105	16	75	4	170.50 €
4.76 → 5.25	6	115	30	85	4	161.60 €
5.26 → 5.75	6	115	30	85	4	155.90 €
5.76 → 6.25	6	130	30	95	4	151.00 €
6.26 → 6.75	6	130	30	95	4	146.60 €
6.76 → 7.25	8	140	30	105	6	152.00 €
7.26 → 7.75	8	140	30	105	6	170.00 €
7.76 → 8.25	8	160	30	125	6	180.10 €
8.26 → 8.75	8	160	30	125	6	218.30 €
8.76 → 9.25	10	165	30	125	6	237.50 €
9.26 → 9.75	10	165	30	125	6	268.40 €
9.76 → 10.25	10	190	30	150	6	291.80 €
10.26 → 10.75	10	190	30	150	6	324.50 €
10.76 → 11.25	12	195	30	150	6	357.30 €
11.26 → 11.75	12	195	30	150	6	375.90 €
11.76 → 12.25	12	220	35	170	6	398.90 €
12.26 → 12.75	12	220	35	170	6	428.10 €
12.76 → 13.25	14	220	35	170	6	450.10 €
13.26 → 13.75	14	220	35	170	6	476.80 €
13.76 → 14.25	14	220	35	170	6	515.50 €
14.26 → 14.75	14	220	35	170	6	625.60 €
14.76 → 15.25	16	220	35	170	6	713.50 €
15.26 → 15.75	16	220	35	170	6	713.50 €
15.76 → 16.25	16	230	40	180	6	694.50 €
16.26 → 16.75	16	230	40	180	6	816.60 €
16.76 → 17.25	18	230	40	180	6	848.60 €
17.26 → 17.75	18	230	40	180	6	848.60 €
17.76 → 18.25	18	230	40	180	6	848.60 €
18.26 → 18.75	18	230	40	180	6	1 000.20 €
18.76 → 19.25	20	230	40	180	6	1 000.20 €
19.26 → 19.75	20	230	40	180	6	1 235.20 €
19.76 → 20.25	20	230	40	180	6	1 235.20 €

Ex. ref. Ø 3.76 = ALC175-003.760

Un trou d'huile dans chaque dent !



Machine reamers straight flutes

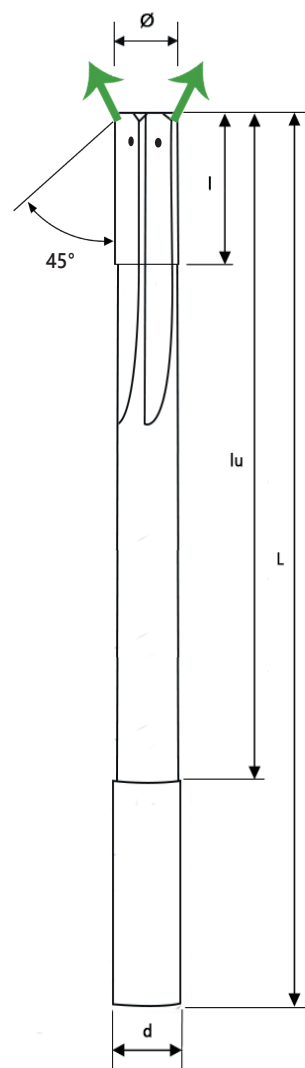
Recommended for blind holes

Long length

Hundredths scale (1/100 mm)

One coolant duct per flute

Reference	ALC175
Tol. Ø	0/+0.004
Tol. d	h6



ALESOIRS MACHINE TAILLE DROITE SERIE COURTE

Pour trous borgnes - **Lubrification interne** - Progression 1/100 mm

Ø	d	L	l	lu	Z	Prix H.T.
3.61 → 4.10	6	80	15	55	4	76.90 €
4.11 → 4.60	6	80	15	55	4	77.10 €
4.61 → 5.10	6	80	15	55	4	77.10 €
5.11 → 5.60	6	80	15	55	4	82.30 €
5.61 → 6.10	6	80	15	55	4	82.30 €
6.11 → 6.60	8	90	20	60	4	99.40 €
6.61 → 7.10	8	90	20	60	4	99.40 €
7.11 → 7.60	8	90	20	60	4	105.90 €
7.61 → 8.10	8	90	20	60	4	105.90 €
8.11 → 8.60	10	90	20	60	5	121.20 €
8.61 → 9.10	10	90	20	60	5	121.20 €
9.11 → 9.60	10	90	20	60	5	118.80 €
9.61 → 10.10	10	90	20	60	5	118.80 €
10.11 → 10.60	12	90	20	60	5	149.80 €
10.61 → 11.10	12	90	20	60	5	149.80 €
11.11 → 11.60	12	90	20	60	5	161.50 €
11.61 → 12.10	12	90	20	60	5	161.50 €
12.11 → 12.60	14	105	25	75	5	196.70 €
12.61 → 13.10	14	105	25	75	5	196.70 €
13.11 → 13.60	14	105	25	75	5	235.40 €
13.61 → 14.10	14	105	25	75	5	235.40 €
14.11 → 14.60	16	105	25	75	5	269.80 €
14.61 → 15.10	16	105	25	75	5	269.80 €
15.11 → 15.60	16	105	25	75	5	326.50 €
15.61 → 16.10	16	105	25	75	5	326.50 €
16.11 → 16.60	18	120	30	85	5	356.80 €
16.61 → 17.10	18	120	30	85	5	356.80 €
17.11 → 17.60	18	120	30	85	5	411.50 €
17.61 → 18.10	18	120	30	85	5	411.50 €
18.11 → 18.60	20	130	30	95	5	466.10 €
18.61 → 19.10	20	130	30	95	5	466.10 €
19.11 → 19.60	20	130	30	95	5	503.30 €
19.61 → 20.10	20	130	30	95	5	503.30 €

Ex. ref. Ø 3.76 = ALC114-003.760



Machine reamers straight flutes

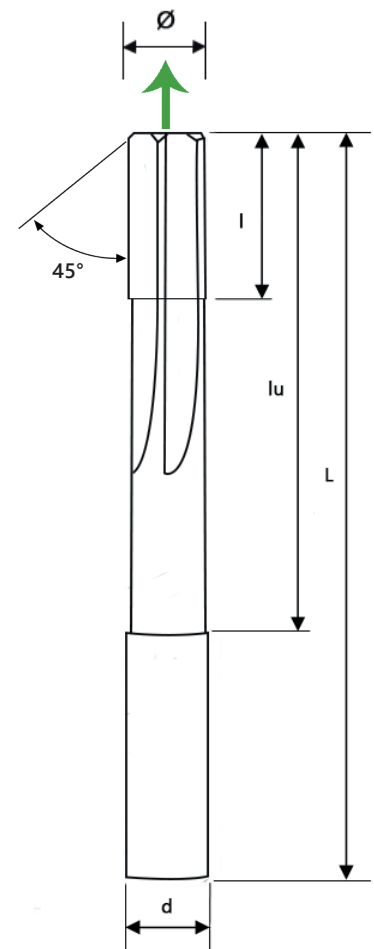
Recommended for blind holes

Short length

Hundredths scale (1/100 mm)

One central coolant duct

Reference	ALC114
Tol. Ø	0/+0.004
Tol. d	h6



ALESOIRS MACHINE TAILLE DROITE SERIE COURTE

Pour trous borgnes - Fond Plat 90° - **Lubrification interne** - Progression 1/100 mm

Ø	d	L	l	lu	Z	Prix H.T.
3.61 → 4.10	6	80	15	55	4	86.80 €
4.11 → 4.60	6	80	15	55	4	86.80 €
4.61 → 5.10	6	80	15	55	4	86.80 €
5.11 → 5.60	6	80	15	55	4	92.60 €
5.61 → 6.10	6	80	15	55	4	92.60 €
6.11 → 6.60	8	90	20	60	4	111.90 €
6.61 → 7.10	8	90	20	60	4	111.90 €
7.11 → 7.60	8	90	20	60	4	119.20 €
7.61 → 8.10	8	90	20	60	4	119.20 €
8.11 → 8.60	10	90	20	60	5	136.40 €
8.61 → 9.10	10	90	20	60	5	136.40 €
9.11 → 9.60	10	90	20	60	5	133.70 €
9.61 → 10.10	10	90	20	60	5	133.70 €
10.11 → 10.60	12	90	20	60	5	168.60 €
10.61 → 11.10	12	90	20	60	5	168.60 €
11.11 → 11.60	12	90	20	60	5	181.70 €
11.61 → 12.10	12	90	20	60	5	181.70 €
12.11 → 12.60	14	105	25	75	5	221.30 €
12.61 → 13.10	14	105	25	75	5	221.30 €
13.11 → 13.60	14	105	25	75	5	264.90 €
13.61 → 14.10	14	105	25	75	5	264.90 €
14.11 → 14.60	16	105	25	75	5	303.60 €
14.61 → 15.10	16	105	25	75	5	303.60 €
15.11 → 15.60	16	105	25	75	5	367.40 €
15.61 → 16.10	16	105	25	75	5	367.40 €
16.11 → 16.60	18	120	30	85	5	401.40 €
16.61 → 17.10	18	120	30	85	5	401.40 €
17.11 → 17.60	18	120	30	85	5	463.00 €
17.61 → 18.10	18	120	30	85	5	463.00 €
18.11 → 18.60	20	130	30	95	5	524.40 €
18.61 → 19.10	20	130	30	95	5	524.40 €
19.11 → 19.60	20	130	30	95	5	566.30 €
19.61 → 20.10	20	130	30	95	5	566.30 €

Ex. ref. Ø 3.76 = ALC124-003.760



Machine reamers straight flutes

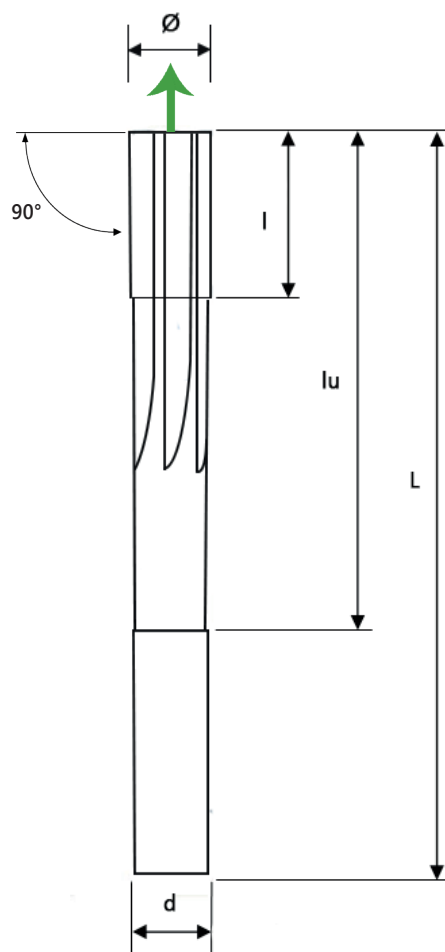
Recommended for blind holes

Short length

Hundredths scale (1/100 mm)

One central coolant duct

Reference	ALC124
Tol. Ø	0/+0.004
Tol. d	h6



ALESOIRS A MAIN POUR VOILURE

Progression 1/100 mm

Ø	d	L	lu	E	Z	Prix H.T.
3.76 → 4.25	Ø	100	60	10	4	91.10 €
4.26 → 4.75	Ø	100	60	10	4	91.80 €
4.76 → 5.25	Ø	100	60	10	4	92.90 €
5.26 → 5.75	Ø	100	60	10	4	95.60 €
5.76 → 6.25	Ø	100	60	10	6	102.60 €
6.26 → 6.75	Ø	100	60	10	6	113.60 €
6.76 → 7.25	Ø	100	60	10	6	116.80 €
7.26 → 7.75	Ø	100	60	10	6	123.60 €
7.76 → 8.25	Ø	100	60	10	6	128.00 €
8.26 → 8.75	Ø	100	60	10	6	136.90 €
8.76 → 9.25	Ø	100	60	10	6	141.40 €
9.26 → 9.75	Ø	100	60	10	6	148.30 €
9.76 → 10.25	Ø	100	60	10	6	157.80 €
10.26 → 10.75	Ø	100	60	10	6	166.70 €
10.76 → 11.25	Ø	100	60	10	6	172.90 €
11.26 → 11.75	Ø	100	60	10	6	179.50 €
11.76 → 12.25	Ø	100	60	10	6	195.70 €

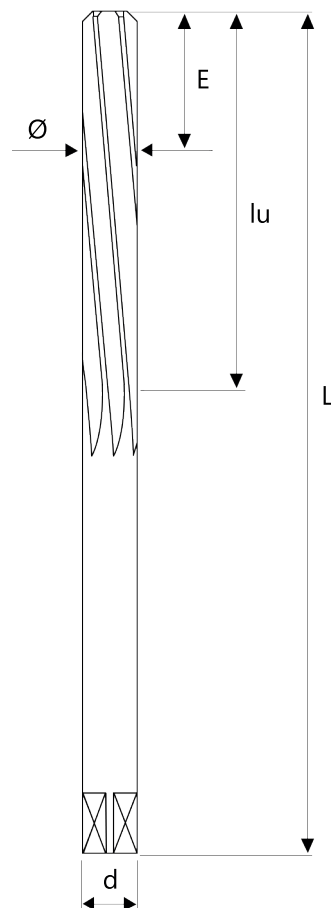
Ex. ref. Ø 3.76 = ALC780-003.760



Hand reamers for aircraft wings

Hundredths scale (1/100 mm)

Reference	ALC780
Tol. Ø	H7



ALESOIRS A MAIN FAÇON PARIS

Progression 5/10 mm

Ø	d	L	lu	E	Z	Prix H.T.
4	4	100	60	20	3	93.10 €
4.5	4.5	106	63	21	3	98.30 €
5	5	112	67	22	3	102.50 €
5.5	5.5	118	71	24	3	106.50 €
6	6	118	71	24	3	106.50 €
6.5	6.5	125	75	25	3	114.10 €
7	7	132	80	26	3	118.50 €
7.5	8	132	80	26	3	118.50 €
8	8	140	85	28	3	129.50 €
8.5	9	140	85	28	3	148.60 €
9	9	150	90	30	3	156.80 €
9.5	10	150	90	32	3	173.90 €
10	10	160	95	32	3	184.10 €
10.5	11	160	95	32	3	210.60 €
11	11	170	100	34	3	210.60 €
11.5	12	170	100	34	3	229.20 €
12	12	180	106	36	3	246.50 €
12.5	13	180	106	36	3	261.30 €
13	13	180	106	36	3	279.60 €
13.5	14	190	112	38	3	291.70 €
14	14	190	112	38	3	301.50 €
14.5	15	190	112	38	3	322.40 €
15	15	190	112	38	3	346.20 €
15.5	16	200	118	40	3	361.80 €
16	16	200	118	40	3	398.70 €

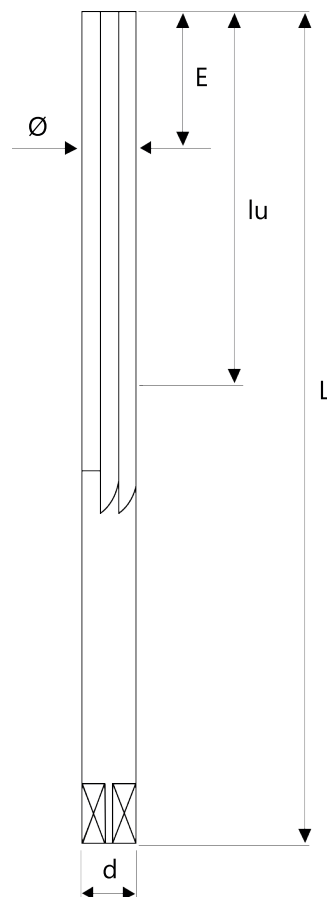
Ex. ref. Ø 4.5 = ALC790-004.500



Hand reamers « Paris type »

Five tenths scale (5/10 mm)

Reference	ALC790
Tol. Ø	k7
Tol. d	h6





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