



精準一冲系列

ECONOMY SERIES



精準 冲系列

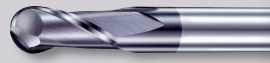
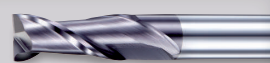
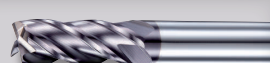
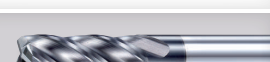
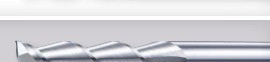
ECONOMY SERIES

- ▶ 精準切削。
- ▶ 物超所值。
- ▶ 降低成本。
- ▶ 用於切削50HRc以下的鋼材。
- ▶ Greatly accurate.
- ▶ A bargain at any price.
- ▶ Cost down.
- ▶ Good with the work material below 50HRC.

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ECONOMY SERIES



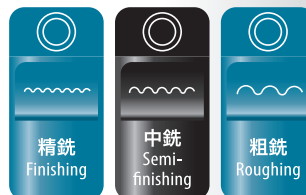
型號/頁碼 Type No. & Page	產品照片 Product Picture	鑄鐵 Cast Iron	碳鋼 Carbon Steels	合金鋼 工具鋼 Alloy Steels, Tool Steels	調質鋼 Prehardened Steels	不鏽鋼 Stainless Steels	鋼 Steels 30~40HRc	鋼 Steels 40~50HRc
DB^{2T} P.222		★★★	★★	★★	★★	★	★★	★
DHB DIB^{2T} P.223		★★★	★★	★★	★★	★	★★	★
DE^{2T} P.224		★★★	★★	★★	★★	★	★★	★
DHE DIE DJE^{2T} P.225		★★★	★★	★★	★★	★	★★	★
DE^{4T} P.226		★★★	★★	★★	★★	★	★★	★
DHE DIE DJE^{4T} P.227		★★★	★★	★★	★★	★	★★	★
DRA P.228		★★★	★★	★★	★★	★	★★	★
DLRA P.229		★★★	★★	★★	★★	★	★★	★
DRD P.230		★★★	★★	★★	★★	★	★★	★
DLRD P.231		★★★	★★	★★	★★	★	★★	★
DC^{2T} P.232		鋁切削用 FOR ALUMINUM CUTTING						
DC^{3T} P.233		鋁切削用 FOR ALUMINUM CUTTING						
DBC P.234		鋁切削用 FOR ALUMINUM CUTTING						
DB^{4T} P.235		★★★	★★	★★	★★	★	★★	★
DMB P.236		★★★	★★	★★	★★	★	★★	★
DME P.237		★★★	★★	★★	★★	★	★★	★



DB2T

超微粒圓頭立銑刀
BALL NOSE END MILLS

切削性能 CUTTING PERFORMANCE

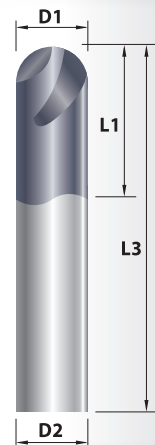


冷卻性能 COOLANT TYPE



公差表 TOLERANCE unit : mm

直徑 D1	球頭公差值 R Tolerance	柄徑 D2	柄徑公差值 D2 Tolerance
R0.5	±0.01	Ø4	0 -0.008
R0.75	±0.01	Ø6	0 -0.008
R1	±0.01	Ø8	0 -0.009
R1.5	±0.01	Ø10	0 -0.009
R2	±0.01	Ø12	0 -0.011
R2.5	±0.01	Ø16	0 -0.011
R3	±0.01		
R4	±0.01		
R5	±0.015		
R6	±0.015		
R8	±0.02		



產品規格 SPECIFICATIONS

型號 Type No.	D1 直徑 Diameter	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
DB0102	R0.5	2	50	4
DB0152	R0.75	3	50	4
DB0202	R1	4	50	4
DB0252	R1.25	5	50	4
DB0302	R1.5	6	50	4
DB0402	R2	8	50	4
DB0502	R2.5	10	50	6
DB0602	R3	12	50	6
DB0802	R4	16	60	8
DB1002	R5	20	75	10
DB1202	R6	24	75	12
DB1602	R8	32	100	16

unit : mm

DHB DIB2T

超微粒長柄圓頭立銑刀
BALL NOSE END MILLS (LONG SHANK)



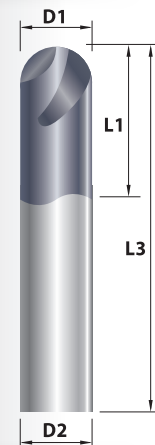
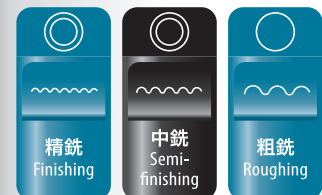
冷卻性能 COOLANT TYPE



公差表 TOLERANCE unit : mm

直徑 D1	球頭公差值 R Tolerance	柄徑 D2	柄徑公差值 D2 Tolerance
R1	±0.01	Ø6	0 -0.008
R1.5	±0.01	Ø8	0 -0.009
R2	±0.01	Ø10	0 -0.009
R2.5	±0.01	Ø12	0 -0.011
R3	±0.01		
R4	±0.01		
R5	±0.015		
R6	±0.015		

切削性能 CUTTING PERFORMANCE



產品規格 SPECIFICATIONS

型號 Type No.	D1 直徑 Diameter	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
DHB0202	R1	4	75	6
DHB0252	R1.25	5	75	6
DHB0302	R1.5	6	75	6
DHB0402	R2	8	75	6
DHB0502	R2.5	10	75	6
DHB0602	R3	12	75	6
DHB0802	R4	16	75	8
DIB0202	R1	4	100	6
DIB0302	R1.5	6	100	6
DIB0402	R2	8	100	6
DIB0602	R3	12	100	6
DIB0802	R4	16	100	8
DIB1002	R5	20	100	10
DIB1202	R6	24	100	12

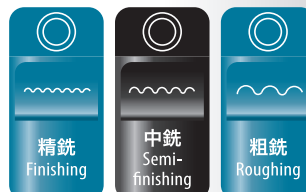
unit : mm



DE 2T

超微粒立銑刀
END MILLS

切削性能 CUTTING PERFORMANCE

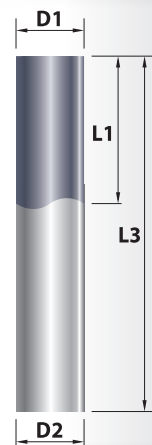


冷卻性能 COOLANT TYPE



公差表 TOLERANCE unit : mm

直徑 D1	直徑公差值 D1 Tolerance	柄徑 D2	柄徑公差值 D2 Tolerance
1.0	0 -0.02		
1.5	0 -0.02		
2.0	0 -0.02		
2.5	0 -0.02		
3.0	0 -0.02		
4.0	0 -0.02		
5.0	0 -0.02	Ø4	0 -0.008
6.0	0 -0.02	Ø6	0 -0.008
8.0	0 -0.025	Ø8	0 -0.009
10.0	0 -0.03	Ø10	0 -0.009
12.0	0 -0.035	Ø12	0 -0.011
16.0	0 -0.04	Ø16	0 -0.011



產品規格 SPECIFICATIONS

型號 Type No.	D1 直徑 Diameter	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
DE0102	1.0	3	50	4
DE0152	1.5	4	50	4
DE0202	2.0	6	50	4
DE0252	2.5	8	50	4
DE0302	3.0	8	50	4
DE0402	4.0	11	50	4
DE0502	5.0	13	50	6
DE0602	6.0	16	50	6
DE0802	8.0	20	60	8
DE1002	10.0	25	75	10
DE1202	12.0	30	75	12
DE1602	16.0	40	100	16

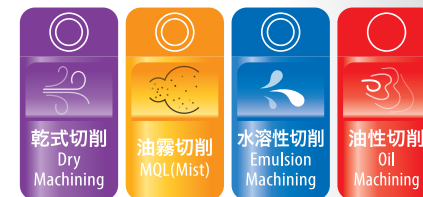
unit : mm

DHE DIE DJE 2T

超微粒長柄立銑刀
END MILLS (LONG SHANK)



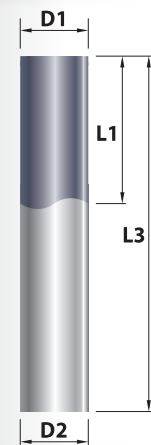
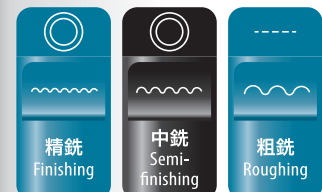
冷卻性能 COOLANT TYPE



公差表 TOLERANCE unit : mm

直徑 D1	直徑公差值 D1 Tolerance	柄徑 D2	柄徑公差值 D2 Tolerance
3.0	0 -0.02		
4.0	0 -0.02	Ø3	0 -0.006
5.0	0 -0.02	Ø4	0 -0.008
6.0	0 -0.02	Ø6	0 -0.008
8.0	0 -0.025	Ø8	0 -0.009
10.0	0 -0.03	Ø10	0 -0.009
12.0	0 -0.035	Ø12	0 -0.011

切削性能 CUTTING PERFORMANCE



產品規格 SPECIFICATIONS

型號 Type No.	D1 直徑 Diameter	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
DHE0302	3.0	8	75	3
DHE0402	4.0	11	75	4
DHE0502	5.0	13	75	6
DHE0602	6.0	16	75	6
DHE0802	8.0	20	75	8
DIE0302	3.0	8	100	3
DIE0402	4.0	11	100	4
DIE0502	5.0	13	100	6
DIE0602	6.0	16	100	6
DIE0802	8.0	20	100	8
DIE1002	10.0	25	100	10
DIE1202	12.0	30	100	12

DJE0602	6.0	16	150	6
DJE0802	8.0	20	150	8
DJE1002	10.0	25	150	10
DJE1202	12.0	30	150	12

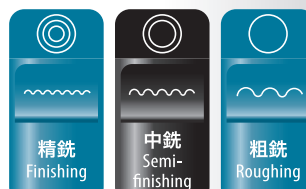
unit : mm



DE 4T

超微粒立銑刀
END MILLS

切削性能 CUTTING PERFORMANCE

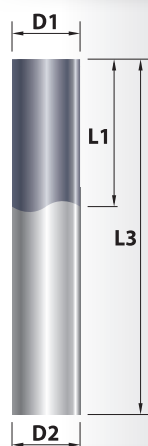


冷卻性能 COOLANT TYPE



公差表 TOLERANCE unit : mm

直徑 D1	直徑公差值 D1 Tolerance	柄徑 D2	柄徑公差值 D2 Tolerance
1.0	0 -0.02	Ø4	0 -0.008
1.5	0 -0.02	Ø6	0 -0.008
2.0	0 -0.02	Ø8	0 -0.009
2.5	0 -0.02	Ø10	0 -0.009
3.0	0 -0.02	Ø12	0 -0.011
4.0	0 -0.02	Ø16	0 -0.011
5.0	0 -0.02	Ø20	0 -0.013
6.0	0 -0.02		
8.0	0 -0.025		
10.0	0 -0.03		
12.0	0 -0.035		
16.0	0 -0.04		
20.0	0 -0.04		



產品規格 SPECIFICATIONS

型號 Type No.	D1 直徑 Diameter	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
DE0104	1.0	3	50	4
DE0154	1.5	4	50	4
DE0204	2.0	6	50	4
DE0254	2.5	8	50	4
DE0304	3.0	8	50	4
DE0404	4.0	11	50	4
DE0504	5.0	13	50	6
DE0604	6.0	16	50	6
DE0804	8.0	20	60	8
DE1004	10.0	25	75	10
DE1204	12.0	30	75	12
DE1604	16.0	40	100	16
DE2004	20.0	45	100	20

unit : mm

DHE DIE DJE 4T

超微粒長柄立銑刀
END MILLS (LONG SHANK)



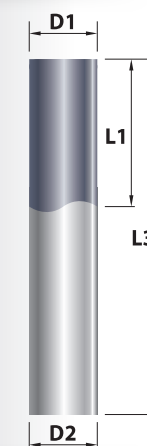
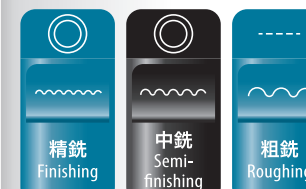
冷卻性能 COOLANT TYPE



公差表 TOLERANCE unit : mm

直徑 D1	直徑公差值 D1 Tolerance	柄徑 D2	柄徑公差值 D2 Tolerance
3.0	0 -0.02	Ø3	0 -0.006
4.0	0 -0.02	Ø4	0 -0.008
5.0	0 -0.02	Ø6	0 -0.008
6.0	0 -0.02	Ø8	0 -0.009
8.0	0 -0.025	Ø10	0 -0.009
10.0	0 -0.03	Ø12	0 -0.011
12.0	0 -0.035	Ø16	0 -0.011
16.0	0 -0.04	Ø20	0 -0.013
20.0	0 -0.04		

切削性能 CUTTING PERFORMANCE



產品規格 SPECIFICATIONS

型號 Type No.	D1 直徑 Diameter	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
DHE0304	3.0	8	75	3
DHE0404	4.0	11	75	4
DHE0504	5.0	13	75	6
DHE0604	6.0	16	75	6
DHE0804	8.0	20	75	8
DIE0404	4.0	11	100	4
DIE0604	6.0	16	100	6
DIE0804	8.0	20	100	8
DIE1004	10.0	25	100	10
DIE1204	12.0	30	100	12
DJE0604	6.0	16	150	6
DJE0804	8.0	20	150	8
DJE1004	10.0	25	150	10
DJE1204	12.0	30	150	12
DJE1604	16.0	45	150	16
DJE2004	20.0	50	150	20

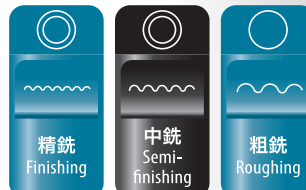
unit : mm



DRA

超微粒圓鼻角立銑刀
END MILLS (CORNER RADIUS)

切削性能 CUTTING PERFORMANCE

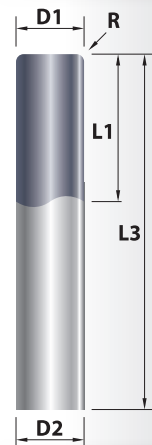


冷卻性能 COOLANT TYPE



公差表 TOLERANCE unit : mm

直徑 D1	R 徑公差值 R Tolerance	直徑公差值 D1 Tolerance	柄徑 D2	柄徑公差值 D2 Tolerance
2.0	+0.02 0	0 -0.02	Ø3	0 -0.006
3.0	+0.02 0	0 -0.02	Ø4	0 -0.008
4.0	+0.02 0	0 -0.02	Ø6	0 -0.008
5.0	+0.02 0	0 -0.02	Ø8	0 -0.009
6.0	+0.02 0	0 -0.02	Ø10	0 -0.009
8.0	+0.02 0	0 -0.025	Ø12	0 -0.011
10.0	+0.02 0	0 -0.03		
12.0	+0.02 0	0 -0.035		



產品規格 SPECIFICATIONS

型號 Type No.	D1 直徑 Diameter	R R角 Corner R	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
DRA0205	2.0	0.5	6	50	4
DRA0305	3.0	0.5	8	50	3
DRA0405	4.0	0.5	10	50	4
DRA0410	4.0	1.0	10	50	4
DRA0505	5.0	0.5	13	50	6
DRA0510	5.0	1.0	13	50	6
DRA0605	6.0	0.5	16	50	6
DRA0610	6.0	1.0	16	50	6
DRA0805	8.0	0.5	19	60	8
DRA0810	8.0	1.0	19	60	8
DRA1005	10.0	0.5	25	75	10
DRA1010	10.0	1.0	25	75	10
DRA1015	10.0	1.5	25	75	10
DRA1020	10.0	2.0	25	75	10
DRA1210	12.0	1.0	30	75	12
DRA1220	12.0	2.0	30	75	12

unit : mm

DLRA

超微粒長柄圓鼻角立銑刀
END MILLS (CORNER RADIUS)



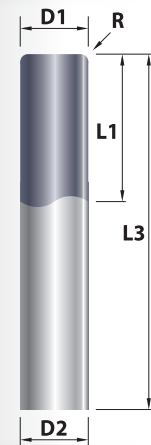
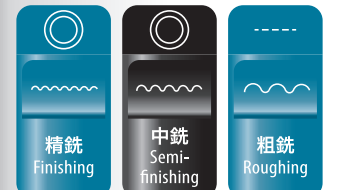
冷卻性能 COOLANT TYPE



公差表 TOLERANCE unit : mm

直徑 D1	R 徑公差值 R Tolerance	直徑公差值 D1 Tolerance	柄徑 D2	柄徑公差值 D2 Tolerance
4.0	+0.02 0	0 -0.02	Ø4	0 -0.008
6.0	+0.02 0	0 -0.02	Ø6	0 -0.008
8.0	+0.02 0	0 -0.025	Ø8	0 -0.009
10.0	+0.02 0	0 -0.03	Ø10	0 -0.009
12.0	+0.02 0	0 -0.035	Ø12	0 -0.011

切削性能 CUTTING PERFORMANCE



產品規格 SPECIFICATIONS

型號 Type No.	D1 直徑 Diameter	R R角 Corner R	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
DLRA0405	4.0	0.5	11	75	4
DLRA0605	6.0	0.5	16	75	6
DLRA0610	6.0	1.0	16	75	6
DLRA0805	8.0	0.5	19	100	8
DLRA0810	8.0	1.0	19	100	8
DLRA1005	10.0	0.5	25	100	10
DLRA1010	10.0	1.0	25	100	10
DLRA1020	10.0	2.0	25	100	10
DLRA1210	12.0	1.0	30	100	12
DLRA1220	12.0	2.0	30	100	12

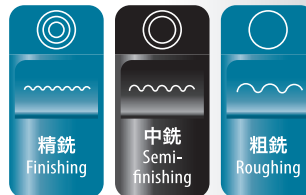
unit : mm



DRD

超微粒圓鼻角立銑刀
END MILLS (CORNER RADIUS)

切削性能 CUTTING PERFORMANCE

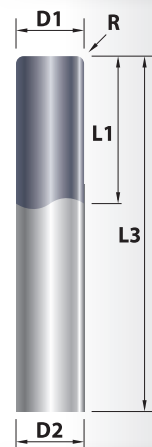


冷卻性能 COOLANT TYPE



公差表 TOLERANCE unit : mm

直徑 D1	R公差值 R Tolerance	直徑公差值 D1 Tolerance	柄徑 D2	柄徑公差值 D2 Tolerance
3.0	+0.02 0	0 -0.02		
4.0	+0.02 0	0 -0.02	Ø3	0 -0.006
5.0	+0.02 0	0 -0.02	Ø4	0 -0.008
6.0	+0.02 0	0 -0.02	Ø6	0 -0.008
8.0	+0.02 0	0 -0.025	Ø8	0 -0.009
10.0	+0.02 0	0 -0.03	Ø10	0 -0.009
12.0	+0.02 0	0 -0.035	Ø12	0 -0.011



產品規格 SPECIFICATIONS

型號 Type No.	D1 直徑 Diameter	R R角 Corner R	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
DRD0305	3.0	0.5	8	50	3
DRD0405	4.0	0.5	10	50	4
DRD0505	5.0	0.5	13	50	6
DRD0510	5.0	1.0	13	50	6
DRD0605	6.0	0.5	16	50	6
DRD0610	6.0	1.0	16	50	6
DRD0805	8.0	0.5	20	60	8
DRD0810	8.0	1.0	20	60	8
DRD1010	10.0	1.0	25	75	10
DRD1020	10.0	2.0	25	75	10
DRD1030	10.0	3.0	25	75	10
DRD1210	12.0	1.0	30	75	12
DRD1220	12.0	2.0	30	75	12
DRD1230	12.0	3.0	30	75	12

unit : mm

DLRD

超微粒長柄圓鼻角立銑刀
END MILLS (CORNER RADIUS)



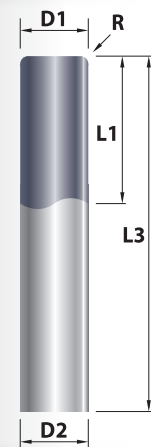
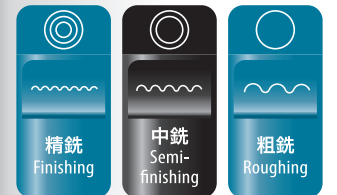
冷卻性能 COOLANT TYPE



公差表 TOLERANCE unit : mm

直徑 D1	R公差值 R Tolerance	直徑公差值 D1 Tolerance	柄徑 D2	柄徑公差值 D2 Tolerance
6.0	+0.02 0	0 -0.02	Ø6	0 -0.008
8.0	+0.02 0	0 -0.025	Ø8	0 -0.009
10.0	+0.02 0	0 -0.03	Ø10	0 -0.009
12.0	+0.02 0	0 -0.035	Ø12	0 -0.011
16.0	+0.02 0	0 -0.04	Ø16	0 -0.011

切削性能 CUTTING PERFORMANCE



產品規格 SPECIFICATIONS

型號 Type No.	D1 直徑 Diameter	R R角 Corner R	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
DLRD0605	6.0	0.5	16	75	6
DLRD0610	6.0	1.0	16	75	6
DLRD0805	8.0	0.5	19	100	8
DLRD0810	8.0	1.0	19	100	8
DLRD1005	10.0	0.5	25	100	10
DLRD1010	10.0	1.0	25	100	10
DLRD1020	10.0	2.0	25	100	10
DLRD1210	12.0	1.0	30	100	12
DLRD1220	12.0	2.0	30	100	12
DLRD1610	16.0	1.0	45	150	16
DLRD1620	16.0	2.0	45	150	16

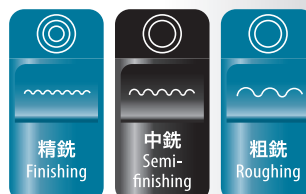
unit : mm



DC2T

鋁用立銑刀
END MILLS

切削性能 CUTTING PERFORMANCE

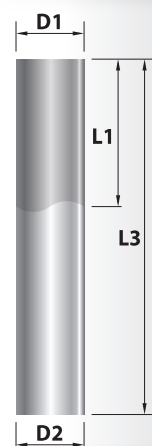


冷卻性能 COOLANT TYPE



公差表 TOLERANCE unit : mm

直徑 D1	直徑公差值 D1 Tolerance	柄徑 D2	柄徑公差值 D2 Tolerance
2.0	0 -0.02		
3.0	0 -0.02		
4.0	0 -0.02		
5.0	0 -0.02		
6.0	0 -0.02	Ø6	0 -0.008
8.0	0 -0.02	Ø8	0 -0.009
10.0	0 -0.02	Ø10	0 -0.009
12.0	0 -0.02	Ø12	0 -0.011
16.0	0 -0.03	Ø16	0 -0.011
20.0	0 -0.03	Ø20	0 -0.013



產品規格 SPECIFICATIONS

型號 Type No.	D1 直徑 Diameter	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
DC0202	2.0	7	50	6
DC0302	3.0	9	50	6
DC0402	4.0	12	50	6
DC0502	5.0	16	60	6
DC0602	6.0	18	60	6
DC0802	8.0	20	60	8
DC1002	10.0	30	75	10
DC1202	12.0	32	75	12
DC1602	16.0	45	100	16
DC2002	20.0	45	100	20

unit : mm

DC3T

鋁用立銑刀
END MILLS



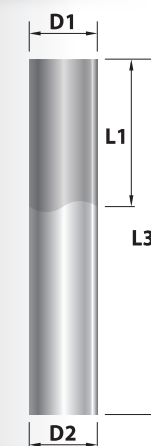
冷卻性能 COOLANT TYPE



公差表 TOLERANCE unit : mm

直徑 D1	直徑公差值 D1 Tolerance	柄徑 D2	柄徑公差值 D2 Tolerance
2.0	0 -0.02		
3.0	0 -0.02		
4.0	0 -0.02		
5.0	0 -0.02		
6.0	0 -0.02	Ø6	0 -0.008
8.0	0 -0.02	Ø8	0 -0.009
10.0	0 -0.02	Ø10	0 -0.009
12.0	0 -0.02	Ø12	0 -0.011
16.0	0 -0.03	Ø16	0 -0.011

切削性能 CUTTING PERFORMANCE



產品規格 SPECIFICATIONS

型號 Type No.	D1 直徑 Diameter	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
DC0203	2.0	6	50	6
DC0303	3.0	10	50	6
DC0403	4.0	12	50	6
DC0503	5.0	16	60	6
DC0603	6.0	18	60	6
DC0803	8.0	20	60	8
DC1003	10.0	25	75	10
DC1203	12.0	30	75	12
DC1603	16.0	40	100	16

unit : mm



DBC

銅鋁用圓頭立銑刀
BALL NOSE END MILLS

切削性能 CUTTING PERFORMANCE

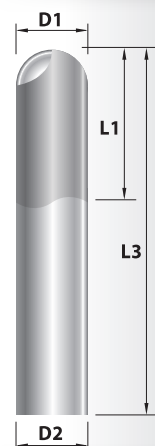


冷卻性能 COOLANT TYPE



公差表 TOLERANCE unit : mm

直徑 D1	球頭公差值 R Tolerance	柄徑 D2	柄徑公差值 D2 Tolerance
R0.5	±0.01	Ø3	0 -0.006
R0.75	±0.01	Ø4	0 -0.008
R1	±0.01	Ø6	0 -0.008
R1.5	±0.01	Ø8	0 -0.009
R2	±0.01	Ø10	0 -0.009
R3	±0.01	Ø12	0 -0.011
R4	±0.01		
R5	±0.015		
R6	±0.015		



產品規格 SPECIFICATIONS

型號 Type No.	D1 直徑 Diameter	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
DBC0102	R0.5	2	50	4
DBC0152	R0.75	3	50	4
DBC0202	R1.0	4	50	4
DBC0302	R1.5	6	50	3
DBC0402	R2.0	8	50	4
DBC0602	R3.0	12	50	6
DBC0802	R4.0	16	60	8
DBC1002	R5.0	20	75	10
DBC1202	R6.0	24	75	12

unit : mm

DB4T

超微粒圓頭立銑刀
BALL NOSE END MILLS



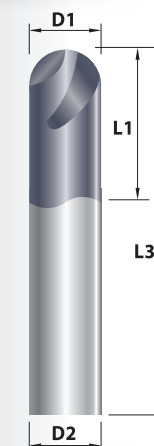
冷卻性能 COOLANT TYPE



公差表 TOLERANCE unit : mm

直徑 D1	球頭公差值 R Tolerance	柄徑 D2	柄徑公差值 D2 Tolerance
R0.5	±0.01	Ø4	0 -0.008
R0.75	±0.01	Ø6	0 -0.008
R1	±0.01	Ø8	0 -0.009
R1.5	±0.01	Ø10	0 -0.009
R2	±0.01	Ø12	0 -0.011
R2.5	±0.01	Ø16	0 -0.011
R3	±0.01		
R4	±0.01		
R5	±0.015		
R6	±0.015		
R8	±0.02		

切削性能 CUTTING PERFORMANCE



產品規格 SPECIFICATIONS

型號 Type No.	D1 直徑 Diameter	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
DB0104	R0.5	2	50	4
DB0154	R0.75	3	50	4
DB0204	R1.0	4	50	4
DB0304	R1.5	6	50	4
DB0404	R2.0	8	50	4
DB0504	R2.5	10	50	6
DB0604	R3.0	12	50	6
DB0804	R4.0	16	60	8
DB1004	R5.0	20	75	10
DB1204	R6.0	24	75	12
DB1604	R8.0	32	100	16

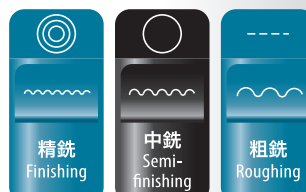
unit : mm



DMB

微小徑圓頭立銑刀
BALL NOSE END MILLS (MICRO DIAMETER)

切削性能 CUTTING PERFORMANCE



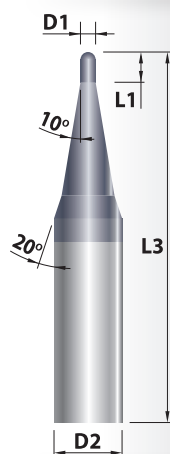
冷卻性能 COOLANT TYPE



公差表 TOLERANCE unit : mm

直徑 D1	球頭公差值 R Tolerance	直徑 D1	直徑公差值 D1 Tolerance
R0.15	±0.01	R0.9	±0.01
R0.2	±0.01	R1.0	±0.01
R0.25	±0.01	R1.5	±0.01
R0.3	±0.01	R2.0	±0.01
R0.35	±0.01		
R0.4	±0.01		
R0.5	±0.01		
R0.6	±0.01		
R0.7	±0.01		
R0.75	±0.01		
R0.8	±0.01		

柄徑 D2	柄徑公差值 D2 Tolerance
Ø4	0 -0.008



產品規格 SPECIFICATIONS

型號 Type No.	D1 直徑 Diameter	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
DMB0032	R0.15	0.6	40	4
DMB0042	R0.2	0.8	40	4
DMB0052	R0.25	1.0	40	4
DMB0062	R0.3	1.2	40	4
DMB0072	R0.35	1.4	40	4
DMB0082	R0.4	1.6	40	4
DMB0102	R0.5	2.0	40	4
DMB0122	R0.6	2.4	40	4
DMB0142	R0.7	2.8	40	4
DMB0152	R0.75	3.0	40	4
DMB0162	R0.8	3.2	40	4
DMB0182	R0.9	3.6	40	4
DMB0202	R1.0	4.0	40	4
DMB0302	R1.5	6.0	40	4
DMB0402	R2.0	8.0	40	4

unit : mm

DME

微小徑立銑刀
END MILLS (MICRO DIAMETER)



冷卻性能 COOLANT TYPE

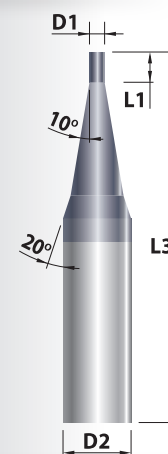
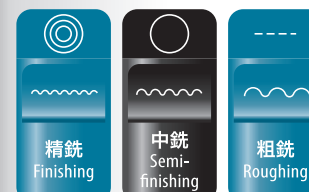


公差表 TOLERANCE unit : mm

直徑 D1	直徑公差值 D1 Tolerance	直徑 D1	直徑公差值 D1 Tolerance
0.2	0 -0.015	1.5	0 -0.02
0.3	0 -0.015	1.6	0 -0.02
0.4	0 -0.015	1.8	0 -0.02
0.5	0 -0.015	2.0	0 -0.02
0.6	0 -0.015	3.0	0 -0.02
0.7	0 -0.015		
0.8	0 -0.015		
0.9	0 -0.015		
1.0	0 -0.02		
1.2	0 -0.02		
1.4	0 -0.02		

柄徑 D2	柄徑公差值 D2 Tolerance
Ø4	0 -0.008

切削性能 CUTTING PERFORMANCE



產品規格 SPECIFICATIONS

型號 Type No.	D1 直徑 Diameter	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
DME0022	0.2	0.4	40	4
DME0032	0.3	0.6	40	4
DME0042	0.4	0.8	40	4
DME0052	0.5	1.0	40	4
DME0062	0.6	1.2	40	4
DME0072	0.7	1.4	40	4
DME0082	0.8	1.6	40	4
DME0092	0.9	1.8	40	4
DME0102	1.0	2.5	40	4
DME0122	1.2	3.0	40	4
DME0142	1.4	3.0	40	4
DME0152	1.5	4.0	40	4
DME0162	1.6	4.0	40	4
DME0182	1.8	5.0	40	4
DME0202	2.0	6.0	40	4
DME0252	2.5	8.0	40	4
DME0302	3.0	8.0	40	4

unit : mm