



被切削 材 Work Material	合金工具鋼 / 碳工具鋼 : Alloy Tool Steels / Carbon Tool Steels P20 / P5 / SK3 / SKD61 / SKD11 : 1.2311 / 1.1545 / 1.2379 / 1.2344 · H13 / D2						
型號 Type NO.	刀具伸 長量 Extension	切削速 度 Cutting	迴轉 速度 Speed	進給 速度 Feed	加工深度 (Aa) Depth of Cut	加工寬度 (Ap) Width of	加工方式 Milling Type
DHB0202	40mm	100	600~1600	900~1200	0.03~0.06	0.06~0.1	3D銑(3D milling)
DHB0252	40mm	125	600~1600	1000~1300	0.03~0.06	0.06~0.1	3D銑(3D milling)
DHB0302	40mm	130	600~1400	1000~1300	0.04~0.06	0.08~0.1	3D銑(3D milling)
DHB0402	40mm	150	500~1250	1000~1300	0.04~0.06	0.12~0.16	3D銑(3D milling)
DHB0502	40mm	175	600~1100	1100~1400	0.04~0.06	0.12~0.16	3D銑(3D milling)
DHB0602	40mm	160	800~830	300~1700	0.1~0.15	0.24~0.3	3D銑(3D milling)
DHB0602	40mm	175	800~930	400~1800	0.05~0.09	0.14~0.18	3D銑(3D milling)
DHB0802	40mm	235	700~920	300~1700	0.12~0.20	0.32~0.4	3D銑(3D milling)
DHB0802	40mm	265	500~1050	400~1800	0.05~0.10	0.16~0.2	3D銑(3D milling)
DIB0202	50mm	150	500~1200	700~1000	0.04~0.06	0.08~0.12	3D銑(3D milling)
DIB0302	50mm	150	500~1200	800~1100	0.04~0.06	0.08~0.12	3D銑(3D milling)
DIB0402	50mm	150	500~1200	900~1200	0.04~0.06	0.08~0.12	3D銑(3D milling)
DIB0602	50mm	230	600~1200	900~1200	0.06~0.09	0.12~0.16	3D銑(3D milling)
DIB0802	50mm	185	700~730	900~1200	0.15~0.20	0.3~0.4	3D銑(3D milling)
DIB0802	50mm	225	630~880	1000~1400	0.06~0.10	0.16~0.2	3D銑(3D milling)
DIB1002	60mm	290	700~920	1000~1400	0.09~0.14	0.18~0.28	3D銑(3D milling)
DIB1202	60mm	325	620~860	900~1200	0.2~0.25	0.4~0.5	3D銑(3D milling)
DIB1202	60mm	325	620~860	1000~1400	0.1~0.15	0.2~0.3	3D銑(3D milling)

附註 / Note:

建議冷卻方式為濕式。

Suggest to use Wet coolant.