

被切削材 Work Material / 熱處理鋼: Hardened Steels / SKD11 / SKH9: 1.2379 / 1.3342: D2 / M2 (HRc55-62)

Table with columns for Type No., Extension Length, Cutting Speed, Speed, Feed, Depth of Cut, Width of Cut, Milling Type, and Milling Type. Rows list various tool types like X-UPR0805, X-UPR0810, etc.

附註 / Note: 建議冷卻方式為乾式 / 油霧。 Suggest to use Dry/MQL coolant

Continuation of the table with various tool types and their specifications, including X-UPR2050, X-UPR2055, X-UPR2100, etc.

附註 / Note: 建議冷卻方式為乾式 / 油霧。 Suggest to use Dry/MQL coolant